



Twelfth Edition







Founded in 1819, Wienerberger has grown into a worldclass provider of wall, roof and landscaping solutions with a global reach.



With 204 plants in 32 countries – 14 of them in the UK – we lead the way in the new build and renovation markets, offering more than 1,000 products encompassing the complete building envelope. Our product innovation is measured against three key benchmarks: quality of construction, perfection in performance and sustainability. All three are fundamental to every

Find out more about our products and services at www.wienerberger.co.uk

that we produce.

brick in this book, and every product

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Wienerberger; single focus, thousands of products. While our capabilities have a global reach, we manufacture in the UK with local passion.

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THE SUSTAINABILITY STORY

For Wienerberger, sustainability is a dynamic and lasting commitment. It has been embedded in our management and culture for as long as we can remember. It's an approach that will drive us into a greener future.

We strive to maximise sustainability without compromising the performance of our products – it's central to our output worldwide.

- Our CO₂ emissions are 12.5% lower than the industry average
- We are signatories of the British Ceramic Confederation Health and Safety Pledge
- All of our production processes meet the requirements for the Responsible Sourcing of Construction Products throughout the supply chain as defined in the BRE Environmental and Sustainability Standard BES 6001
- Material efficiency improvements at Broomfleet have saved the equivalent of 8,000 tonnes of clay since 2011

- In 2014 the amount of renewable electricity consumed by & exported from Wienerberger sites represented more than half of our total electricity use
- Lost time accident frequency rate was reduced by a third in 2014
- No environmental incidents in 2014
- Our total water use reduced by more than 10% in 2014









Why choose clay?

Used for thousands of years in construction worldwide, clay remains the most efficient, cost effective and sustainable solution for modern buildings.

Its natural properties mean that it is able to provide complete, longterm sustainability, not only offering increasingly sophisticated low-carbon product manufacture, but giving a building life of up to 150 years with little or no maintenance.

Clay is strong, durable and builds in sound and temperature-control benefits wherever it's used – creating the ideal internal living environment.

From sustainability credentials and build quality to the ease of use on-site, clay as a material is equipped to meet every demand of modern construction.

Wienerberger and clay

Wienerberger has blended the very latest in manufacturing technology with an established construction heritage. The result is a product portfolio that is unmatched in range and quality.

Every single brick, from first to last, has been designed to convey our passion for the material; created to give our customers the highest quality, the best price and the widest choice.

Our products represent the best of clay, and the best of building.





THE AWARD WINNING BRICK SELECTOR APP

The UK's first true cross platform brick app helps with brick selection on-site or remotely.

Wienerberger has launched an innovative App designed to help architects, housebuilders, merchants and self builders find the right brick at the touch of a button.

The fully interactive, purpose-built App is the first in the industry to offer a range of diverse search and comparison features, fully downloadable to the three most popular mobile devices. The App allows the specifier to search through hundreds of bricks from Wienerberger's comprehensive range of traditional and contemporary styles, and fine tune their search by a range of textures, patterns, sizes, shades and colours.

The Wienerberger Brick Selector App is available to download now, free of charge across iPhone, iPad (iOS systems) and for Android.

For further information or to download the App please visit the iTunes App store or the Android market and search for Wienerberger or Brick.

Alternatively, scan the QR Codes shown below to have direct access to the Brick Selector App from either the Apple Store or Android Market.



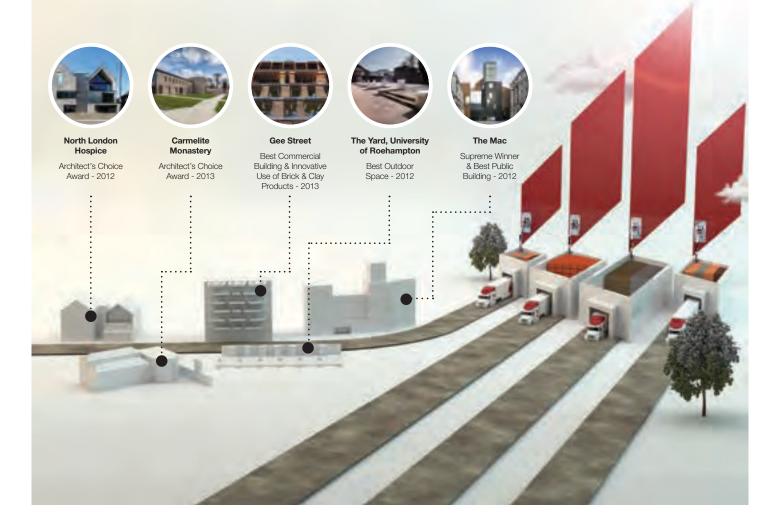




Android QR Code for Android Market



Driving our award-winning products forward. Delivering complete building solutions.



BDA Brick Awards

Wienerberger is a regular presence at the annual BDA (Brick Development Association) Brick Awards and winner of the Architect's Choice category three years running (2012, 2013, 2014). We take pride in setting standards of product excellence, delivering solutions that frequently receive recognition from industry bodies and our customers alike.

From the bold to the classic, and small structures to commercial buildings, we can provide components that truly bring projects to life.

> For more information on awards please email ukawards@wienerberger.com

Wienerberger Brick Awards

The Wienerberger Brick Award is an international event recognising outstanding brick architecture. Our competition puts a building material tried and tested for thousands of years into the spotlight, demonstrating how exciting and exceptional modern brick architecture can be. Special attention is directed at the natural integration into the surroundings, efficient use of energy and resources, the character, as well as the quality of the building and its lighting conditions. The use of Wienerberger products is not compulsory for participation.

For information on the Wienerberger Brick Awards visit www.brickaward.com



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Brick Styles

There are several types of bricks made in different ways, each with differing characteristics.

Handmade

Made by a very traditional process, as used for centuries, where individual bricks are hand thrown into moulds. The method gives an attractive, gentle creased texture in the face of the bricks. They have an indent in the top of the brick known as a 'frog'.

Stock (also known as softmud)

Created using an automated process where the clay is placed into moulds by a machine. Stock bricks tend to have softer, more varied edges. Like handmade bricks, stock bricks also often have a frog.

Wirecut (also known as extruded)

Produced by extruding a column of clay through a brick shaped die and then cutting the column into individual bricks using a wire. Wirecut bricks tend to have very precise edges and also have perforations through the bricks. The perforation pattern can be in many different forms depending on where the bricks are manufactured. They can also be produced as solid bricks.



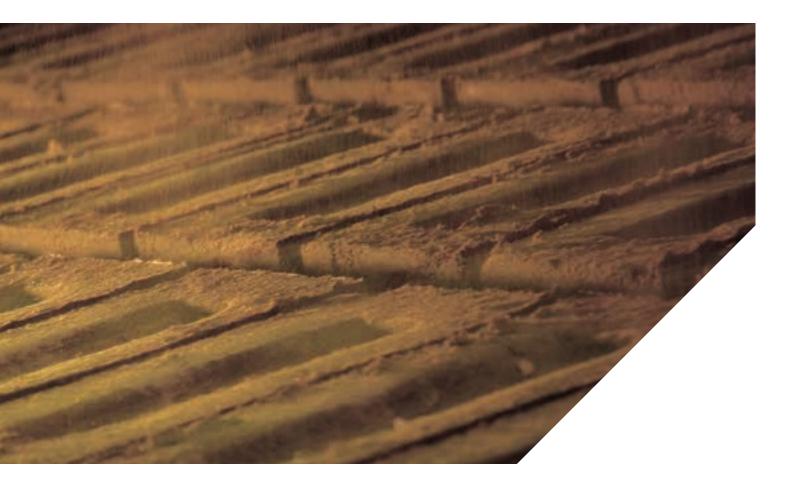




Warnham Red



Sandown Red



Waterstruck

Made using a similar process to stock bricks but the bricks are released from the moulds using water. This process, along with a wetter clay mix, gives waterstruck bricks a distinctive texture. They are often solid bricks although some waterstruck bricks do have frogs.

Engineering bricks

Made using the same process as wirecut bricks. Engineering bricks are selected for their enhanced technical performance rather than their appearance. Engineering bricks have high compressive strength and low water absorption properties. They can be either perforated or solid and tend to be either smooth red or smooth blue.



Mellowed Red Sovereign Stock



Staffordshire Smooth Blue



Brick Product Standards

Guide to technical data

All our facing bricks are manufactured in accordance with the European Standard Specification for clay masonry units BS EN 771-1. (British Standard 3921: 1985, Specification for clay bricks, was formally withdrawn in April 2006 and specific terms & definitions are no longer applicable).

This guide confirms product classifications and terminology in relation to European Standard test methods, and on-site guidance contained within PAS 70.

Size tolerance

BS EN 771-1 requires a manufacturer to declare a particular size category for each product based on individual brick measurements. Different categories take into account the wide range of brick types and variation in acceptable appearance related to different manufacturing methods.

Size categories are based on formulae (to take account of the differently sized products within E.U Member States). For the standard UK work size, the following table is applicable.

Table 1	TOLERANCE CATEGORIES									
WORK SIZE	T2	T1	ТМ							
LENGTH 215	± 4mm	± 6mm								
WIDTH 102.5	5 ± 3mm ± 4n		Option for manufacturers to declare own limits							
HEIGHT 65	± 2mm	± 3mm								

Notes: T2 bricks are classified as having the tightest tolerance. To determine the tolerance applicable, measurements, using accurate instrumentation, are taken for each of 10 bricks sampled randomly from the consignment against their length, width and height. The mean figure is calculated by addition of each specific measurement (for height two measurements in transverse directions are taken to provide an average), divided by 10. For a product of T2 tolerance, the mean figure for the length should therefore fall between 211 and 219mm.

Range

The difference between the smallest and largest units, determined by the above test measurements, provides a figure for range.

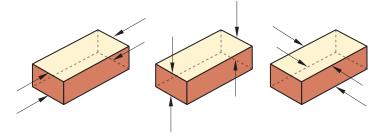
Different categories are based on formulae, and for the standard UK work size, Table 2 is applicable.

Table 2	1	TOLERANCE CATEGORIES								
WORK SIZE	R2	R1	RM							
LENGTH 215	4mm	9mm								
WIDTH 102.5	3mm	6mm	Option for manufacturers to declare own limits							
HEIGHT 65	2mm	5mm								

Notes:

 For example for a product of R1 range, the difference in length between the smallest and largest bricks tested should not exceed 9mm, and for classification the product must meet all requirements for the stated category.

2. For on-site measurement guidance please refer to the following section.



On-site guidance

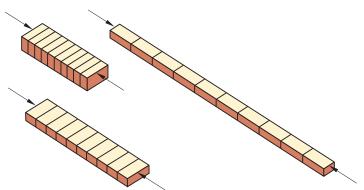
In 2003 the British Standards Institution published a document suitable for on-site appraisal of brick units. Publicly Available Specification 70 (PAS 70) provides guidance on appearance of facing bricks and practical on-site testing methods for size, using a conventional retractable steel rule as a viable alternative to the calliper method referred to in the European Standard.

PAS 70 has two procedures for measurement, the simpler of which (Procedure A), is used to determine the size tolerance of the brick consignment delivered to site.

10 individual bricks are chosen at random from the consignment. For determination of tolerance, bricks are set out on suitable level ground and the overall measurement taken for the 10 bricks as illustrated below. This overall dimension is then divided by 10 to provide the mean figure; this is rounded to the nearest whole number and the difference between this figure and the work size is compared to the tolerance categories in Table 3.

Table 3	TOLERANCE CATEGORIES								
WORK SIZE	T2	T1	ТМ						
LENGTH 215	3mm	5mm							
WIDTH 102.5	TH 102.5 2mm 3mm		Option for manufacturers to declare own limits						
HEIGHT 65	1mm	2mm							

Notes: The individual figures in PAS 70 are 1mm less than those in the European Standard BS EN 771-1 for each category (See Table 1) and appear to be more stringent. This allows for the recording of whole millimetres using a retractable steel rule, but provides sufficient confidence that the categories indicated by the on-site test would be confirmed by the more detailed measurement procedure set out in the European Standard.



PAS 70 also provides guidance on measurement of individual bricks should a dispute with regard to variation in individual brick sizes. Procedure B is used to determine the range, or difference between the smallest and largest bricks within the randomly chosen sample of 10 bricks.

Two measurements should be taken for each dimension, (as illustrated) to provide a mean figure for each brick. The difference between the smallest and largest units identified is compared with range category (see Table 4).

As with tolerance, the individual range figures in PAS 70 are 1mm less than those in BS EN 771-1 in each case, and for classification the product must meet all requirements for the stated category.

Table 4	TOLERANCE CATEGORIES								
WORK SIZE	R2	R1	RM						
LENGTH 215	3mm	8mm							
WIDTH 102.5	2mm	5mm	Option for manufacturers to declare own limits						
HEIGHT 65	1mm	4mm							

Appearance

In practice it is not possible to write a universally applicable definition of acceptable appearance of facing brickwork, as this will vary significantly with each type of clay brick. The appearance of brickwork is dependent on the choice of brick type, colour range, texture, mortar colour, joint profile, and workmanship.

It is established good site practice to mix bricks from within a consignment in order to minimise the potential for colour banding within elevations.

On-site principle of assessment

It is sometimes necessary to assess the acceptability of minor defects such as cracks, chips, surface blemishes and variation in texture of clay facing bricks when delivered to site.

It is suggested in PAS 70 that samples from deliveries of bricks are compared with a previously constructed reference panel of an appropriate size (not less than 1m²) and suitably located on-site.

This reference panel should be representative of what can reasonably be expected to be delivered to site and should be large enough to encompass known and acceptable variations of colour and texture in the particular brick type.

Brick panels should be viewed from a distance of 3 metres, which is sufficient to reliably compare the aesthetic characteristics of the bulk delivery of facing bricks with the approved reference panel.

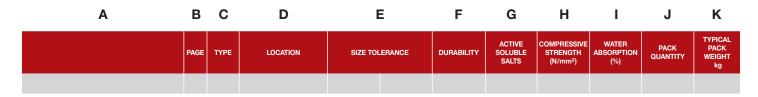
Bibliography

BS EN 771-1: 2011, Specification for masonry units. Part 1; Clay units.

BS EN 772-16: 2011, Specification for masonry units, determination of dimensions.

PAS 70: 2003, Guide to appearance and site measured dimensions and tolerance.

Guide to technical data



Key to column headings

- A. Product name
- **B.** Page listing in brick book
- C. Type product type Stock, Wirecut or Waterstruck
- D. Location factory location / collection point
- E. Size tolerance
- F. Durability (BS EN 771-1)
- F2 = Suitable for severe exposure
- F1 = Suitable for moderate exposure
- F0 = Suitable for passive exposure

- **G.** Active soluble salts (BS EN 771-1)
- S2 = Within the lowest limits specified
- S1 = Within limits specified
- S0 = No requirement, when the intended use provides complete protection against water protection
- H. Compressive strength (BS EN 771-1)

Minimum mean compressive strength (measured in N/mm²) for samples that are surface ground and tested dry

I. Water absorption

Maximum or equal to the % figure increase in weight after cold soaking dry bricks in water for 24 hours

J. Pack quantity

Number of bricks packaged together to form a pack

K. Typical pack weight

Total weight of a pack of bricks allowing for nominal moisture content

For further guidance please contact our **Design Services** department at our Head Office (0161 491 8200)



Good site practice

Adhering to good site practice will ensure a smooth construction process and the best aesthetic results.

Delivery and storage

From the moment bricks are delivered to site, the way in which they are handled and stored can have an effect on the appearance of brickwork at a later point.

- Bricks should be unloaded onto hard, flat, adequately drained, level ground
- It is recommended that brick packs should never be stored more than two packs high
- Palletised products should be stored on-site in a single layer in order to eliminate handling damage
- Brick packs should be stored in areas which will remain free from mud, splashing by site delivery vehicles and potential staining from other materials
- All bricks in storage should be adequately protected against rain, snow and frost

Protection

Protection of brickwork is important to prevent it becoming saturated as this can lead to staining and efflorescence (minerals emerging from the clay).

- Face brickwork should be kept clean and protected and care must be taken to avoid splashing from mortar pointing
- Incomplete brickwork should be covered with waterproof materials during breaks in construction and overnight

Appearance

A suitable site reference panel, representative of the consignment, should be constructed prior to commencement of brickwork in order to provide an indication of the finished wall appearance.

- Before laying bricks, site personnel should check that the colour, shape, size and texture are correct and as expected
- In order to ensure a consistent appearance throughout the building, bricks should be blended from a minimum of three packs at the same time in order to avoid colour 'banding'



Mortar

Correct mortar specification and preparation is critical to the aesthetics, durability, rain resistance and structural performance of brickwork.

- Deliveries of mortar should be protected from the elements
- The mortar mixing area should be kept clean to avoid contamination
- Consideration should be given to the appropriate mortar specification for different applications

Cleaning brickwork

Good bricklaying and protection should minimise the need for cleaning completed brickwork, however there will usually be some need to remove mortar stains.

- Any large deposits of relatively fresh mortar can be removed by a wooden implement to avoid damage to the brick face
- High pressure hoses and wire brushes should not be used as they may damage the surface
- With cement or lime stains it may be necessary to consider a proprietary brickwork cleaning solution

Standards/Code of Practice

Bricks should be stored, handled and used in accordance with PD6697 and BS 8000-3.

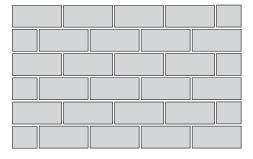


Bonding Patterns

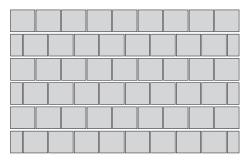
When you are creating your perfect look with your brickwork there are a number of different elements to consider that can make a huge difference to the overall appearance of your building.

Achieving different looks

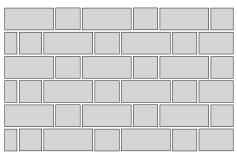
Bonding refers to the way in which the bricks are laid. The primary purpose of bonding is to ensure the brickwork is strong and stable. However, it can also have a dramatic effect on the visual appearance.



Stretcher Bond

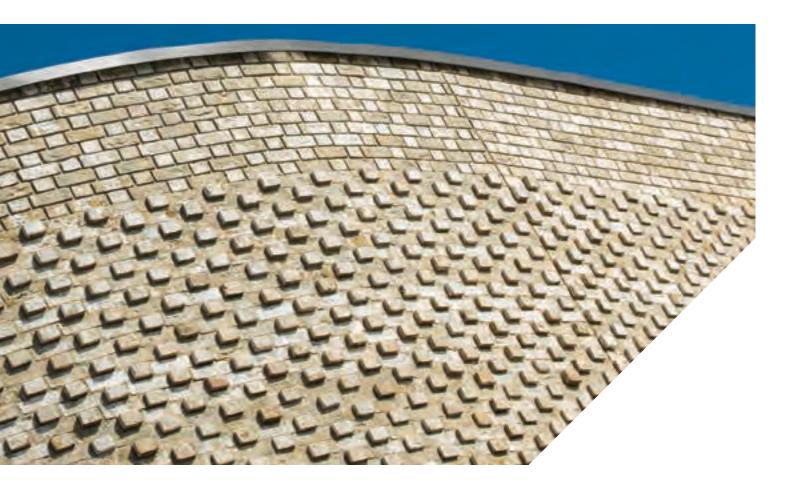


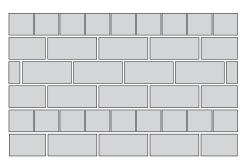
English Bond



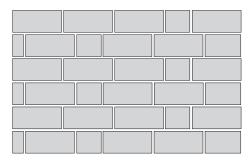
Header Bond

Flemish Bond

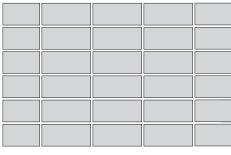




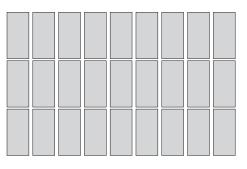
English Garden Wall Bond



Flemish Garden Wall Bond

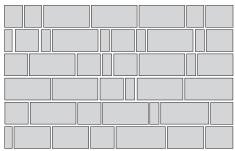


Stack Bond (Horizontal)





Three Quarter Bond



Wild Bond



Mortar joint profiles and colour

The mortar joint profile has a significant impact on the aesthetics of a wall. However, it also plays an important part in the overall weather resistance of brickwork so the choice of joint profile used should be based on technical performance requirements as well as appearance.

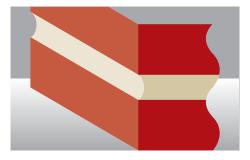
The following joint profiles are the most commonly used in the UK



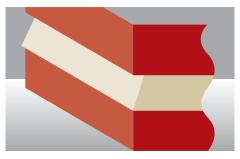
Flush







Bucket handle



Weather struck and cut

Recessed

Mortar colour

Another key consideration for determining the overall appearance of your building is the colour of mortar you use. Mortar actually accounts for 15 - 17% of the visible brickwork (dependant on bond pattern) and the colour chosen can change the look of your wall considerably. Below are some examples of how different mortar colours can significantly change the look of the same brick.











Light mortar



Medium mortar



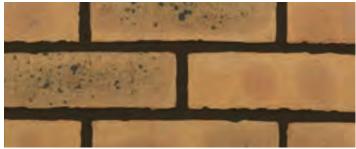
Dark mortar Mortar shown with Warnham Red (left) and Brookhurst Yellow Multi (right).

Light mortar

Neutral mortar



Medium mortar



Dark mortar



Wall Solutions

Red & Red Multi







Wall Solutions

Red & Red Multi - Stock





Ashington Red Multi[†]



Bamburgh Red Stock



Blended Red Multi Gilt Stock



Blue Velvet

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Aldbury Multi Stock	S	Purfleet	T2	R1	F2	S2	≥20	≤20	596	1380
Ashington Red Multi	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1200
Bamburgh Red Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1217
Blended Red Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1143
Blue Velvet	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1315

 $\ensuremath{^{\ensuremath{\mathsf{+}}}}$ Available in 65mm and 73mm





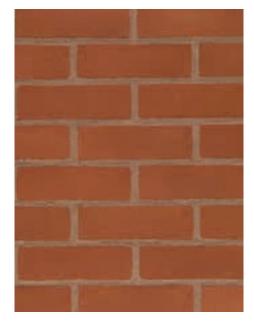
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Red & Red Multi - Stock





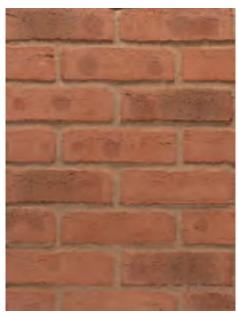
Chartham Multi Stock



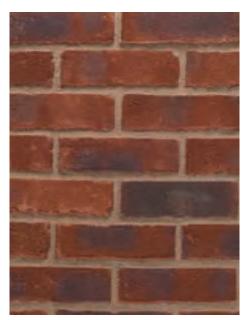
Dorchester Red Stock



Dorridge Red Multi Stock



Dorton Manor Stock

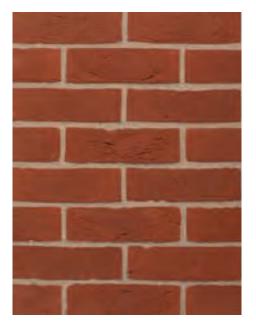


Durham Claret Stock

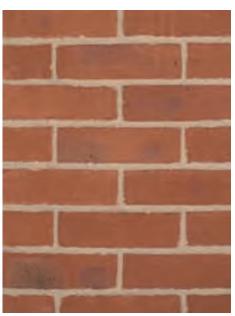
	TYPE	LOCATION	SIZE TOI	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Bradfield Multi	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1196
Chartham Multi Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1118
Dorchester Red Stock	S	Hull/Purfleet	T2	R1	F2	S2	≥40	≤20	640	1613
Dorridge Red Multi Stock	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
Dorton Manor Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1149
Durham Claret Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1221



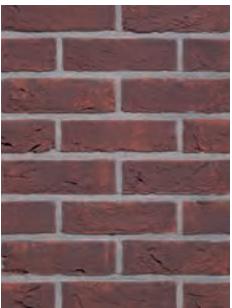
Durham Dark Multi Stock



Forum Claret



Durham Red Multi Stock



Forum Velvet



Forum Burgundy



Gainsborough Multi Stock

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Durham Dark Multi Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1189
Durham Red Multi Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1203
Forum Burgundy	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540
Forum Claret	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1316
Forum Velvet	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1344
Gainsborough Multi Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1206





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Wall Solutions

Red & Red Multi - Stock





Hathaway Brindled



Hectic Red

Hamlet Antique

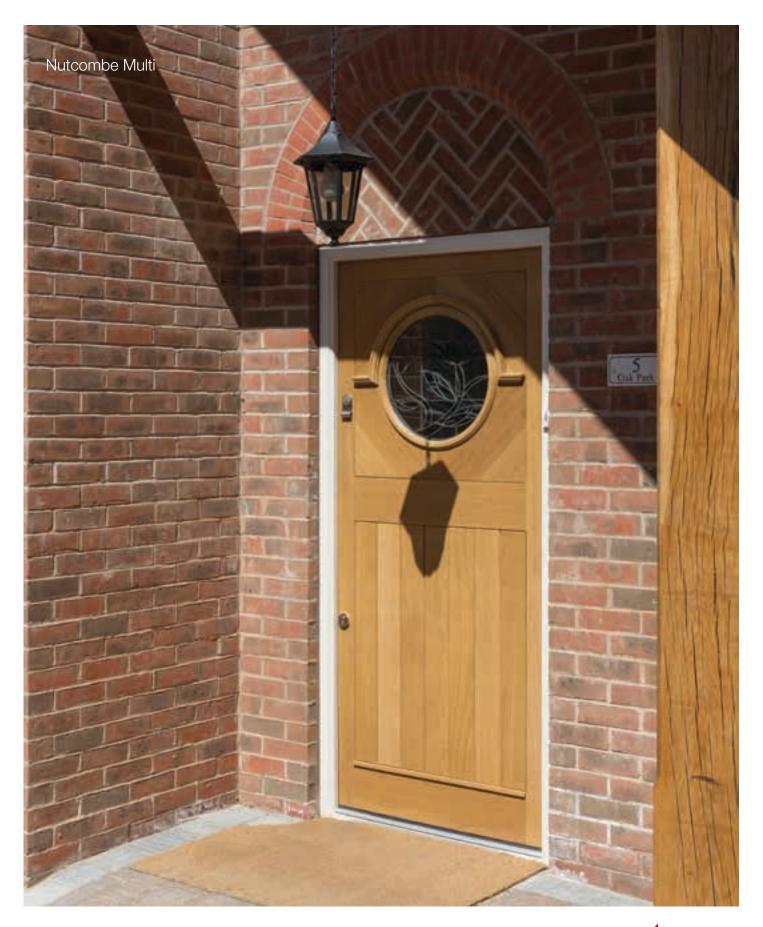


Hectic Special



Heritage Blend

	ТҮРЕ	LOCATION	SIZE TO	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE			EN 771-1			
Hamlet Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Hathaway Brindled	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Hectic Red	S	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	444	1070
Hectic Special	S	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	450	1085
Heritage Blend	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540





Wall Solutions

Red & Red Multi - Stock



Heritage Olde English (New)



Kempley Antique



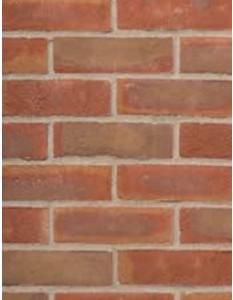
Jewel Multi



Kenilworth Antique



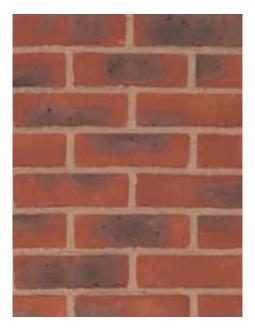
Kassandra Multi*



Kingshurst Multi

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Heritage Olde English (New)	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1400
Jewel Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540
Kassandra Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1314
Kempley Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Kenilworth Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Kingshurst Multi	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1174

*available in 65mm and 50mm



Lingfield Red Multi



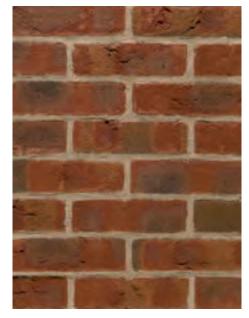
Maldon Antique



Loxley Red Multi



Maplehurst Light Multi Stock



Lynemouth Multi



Mardale Antique

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Lingfield Red Multi	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1162
Loxley Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	652	1540
Lynemouth Multi	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1247
Maldon Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Maplehurst Light Multi Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1142
Mardale Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540





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Wall Solutions

Red & Red Multi - Stock





Medium Surrey Blend



Marpessa Multi



Mozart Blend*



New Red Multi Gilt Stock

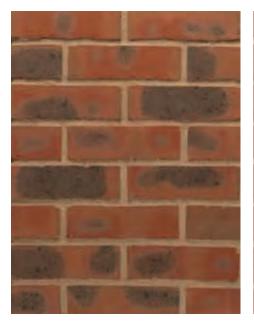
Milano



Newfield Multi

	TYPE	LOCATION	SIZE TOI	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Marpessa Multi	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1245
Medium Surrey Blend	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Milano	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1333
Mozart Blend	S	Hull/Purfleet	T1	R1	F2	S2	≥15	≤15	632	1441
New Red Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1063
Newfield Multi	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1158

*available in 65mm and 50mm



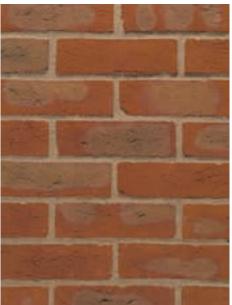
Nutcombe Multi Stock



Olde County Blend



Olde Chelford Red Multi



Olde Cranleigh Multi



Olde Cheshire Red Multi*



Olde Essex Red Multi

	TYPE	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Nutcombe Multi Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1218
Olde Chelford Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1316
Olde Cheshire Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1310
Olde County Blend	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1230
Olde Cranleigh Multi	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1231
Olde Essex Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1326



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Red & Red Multi - Stock





Olde Henfield Multi



Olde Horsham



Olde Wealden Multi

Olde Farndale Multi



Olde Welwyn Red Multi



Olde Woodford Red Multi

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Olde Farndale Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Olde Henfield Multi	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1143
Olde Horsham	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1176
Olde Wealden Multi	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1221
Olde Welwyn Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1311
Olde Woodford Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1317

*available in 65mm and 50mm





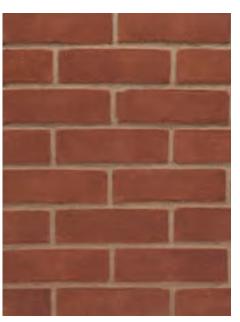


Pagus Red



Pelham Antique





Red Gilt Stock

Pastorale Multi*



Renaissance Multi

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Pagus Red	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤15	652	1500
Pampas	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Pastorale Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1305
Pelham Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Red Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1128
Renaissance Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1304





Wall Solutions

Red & Red Multi - Stock





Retro Cottage Stock

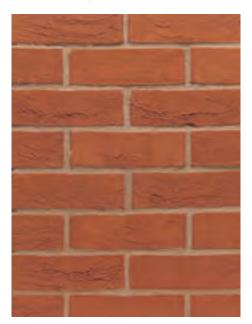


Rudgwick Multi Stock



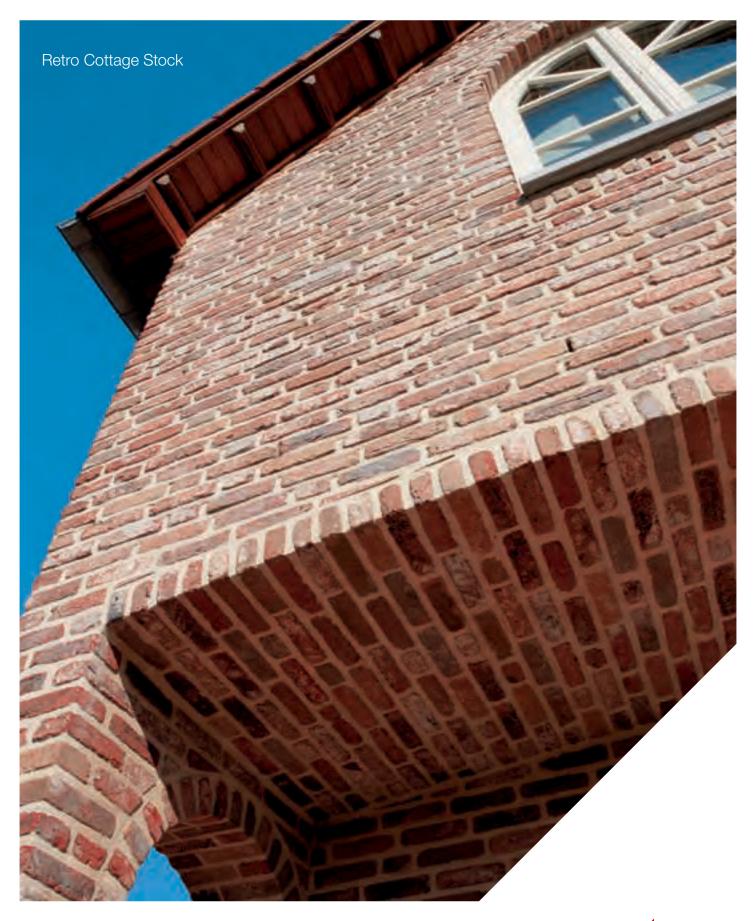


Runswick Red Multi



St Johns Red Handmade

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Retro Barn Stock	S	Hull/Purfleet	TM	RM	F2	S2	≥10	≤13	600	1342
Retro Cottage Stock	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤14	600	1463
Rudgwick Multi Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1229
Runswick Red Multi	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1211
St Johns Red Handmade	Н	Hull	T2	R1	F2	S2	≥25	≤12	450	1235





Wall Solutions

Red & Red Multi - Stock/Waterstruck





Warnham Red Stock

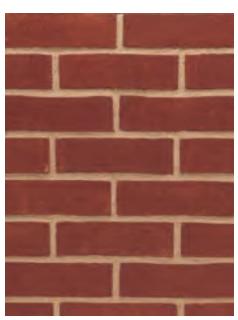


Welham Antique



Tudor Gravita Red Multi*

Whitby Red Multi Rustica



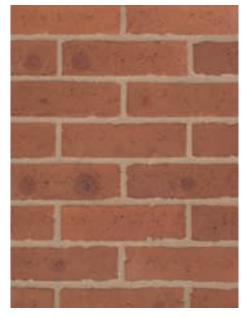
Woodbridge Claret Stock

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Tudor Gravita Red Multi	S	Hull/Purfleet	T2	RM1	F2	S2	≥20	≤15	546	1566
Warnham Red Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1232
Welham Antique	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Whitby Red Multi Rustica	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤16	600	1364
Woodbridge Claret Stock	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613

*available in 65mm and 50mm







Ashley Red Multi

Autumn Russet Sovereign Stock[†]

Heartland Light Multi[†]

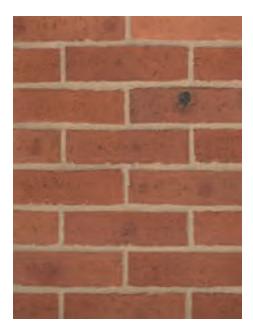


	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE			EN 771-1	EN 771-1		
Ashley Red Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥20	≤14	500	1247
Autumn Russet Sovereign Stock	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Heartland Light Multi	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1247



Wall Solutions

Red & Red Multi - Waterstruck







Oast Russet Sovereign Stock[†]



Lincoln Red



Reclaimed Shire Sovereign Stock[†]



Mellowed Red Sovereign Stock



Royston Mixed Red

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Heartland Red Multi	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1247
Lincoln Red	Wa	Hull/Purfleet	T2	R1	F2	S2	≥25	≤12	608	1612
Mellowed Red Sovereign Stock	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Oast Russet Sovereign Stock	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Reclaimed Shire Sovereign Stock	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Royston Mixed Red	Wa	Hull/Purfleet	T1	R1	F2	S2	≥15	≤15	528	1254

tavailable in 65mm and 73mm



Smoked Russet Sovereign Stock



Westcliffe Red Multi



	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Smoked Russet Sovereign Stock	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Westcliffe Red Multi	Wa	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1254



Wall Solutions

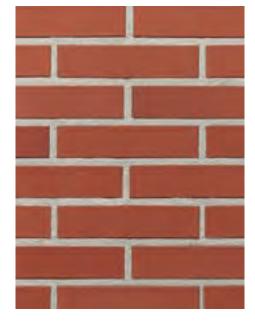
Red & Red Multi - Wirecut



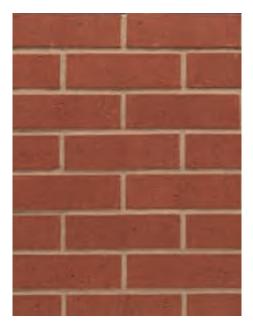


Abbeydale Red Multi

Arley Red Rustic[†]



Avenue Smooth Red



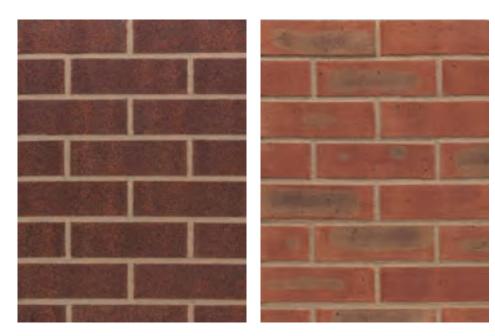
Berkshire Red



Bisque Red Multi

	ТҮРЕ	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Abbeydale Red Multi	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	1040
Arley Red Rustic	W	Hartlebury	T2	R1	F1	S2	≥28	≤20	430	893
Avenue Smooth Red	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤7	640	1747
Berkshire Red	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	871
Bisque Red Multi	W	Waresley	T2	R1	F1	S2	≥25	≤24	500	995

[†] available in 65mm and 73mm



Burgundy

Caldera Red Multi



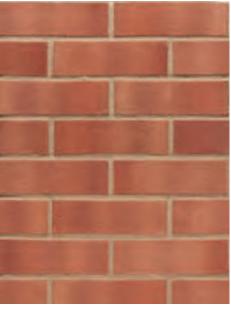
	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Burgundy	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	880
Caldera Red Multi	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	835



Wall Solutions

Red & Red Multi - Wirecut

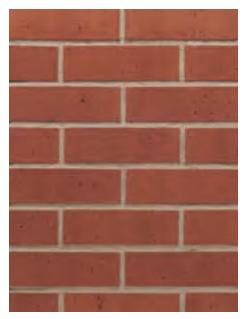




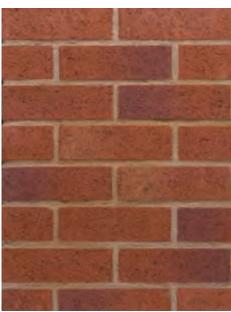
Cinnabar Red Multi



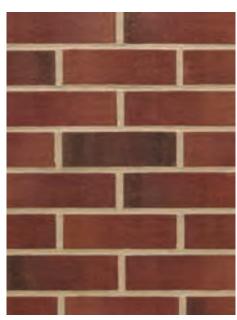
Clent Russet Mixture



Cranbrook Red

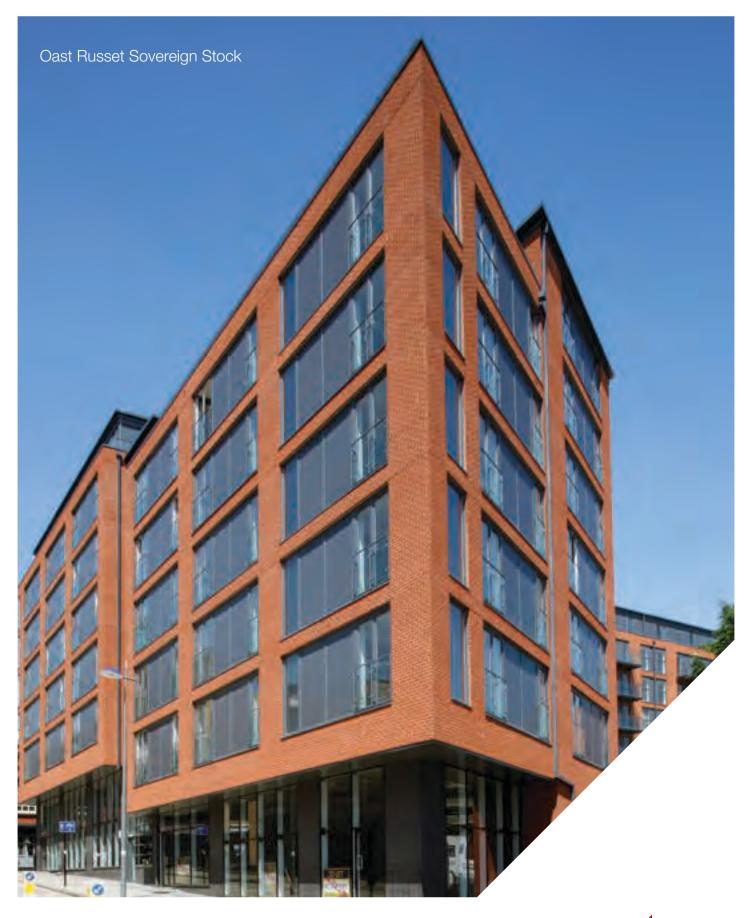


Crofters Medley



Dartmoor Heather

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Chepstow Multi	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Cinnabar Red Multi	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	962
Clent Russet Mixture	W	Hartlebury	T2	R1	F1	S2	≥28	≤20	430	901
Cranbrook Red	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	863
Crofters Medley	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Dartmoor Heather	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860





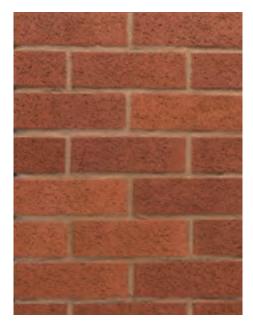
a Wall Solutions

Red & Red Multi - Wirecut



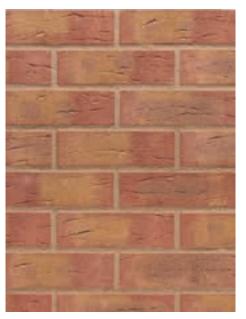


Draycott Red Multi

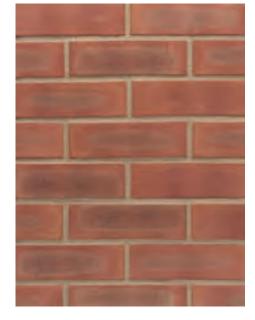


Kinder Mixed Red





Maple Red Multi



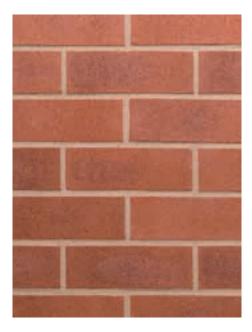
Ingle Red



Mulberry Red

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Draycott Red Multi	W	Sandown	T2	R1	F2	S2	≥40	≤10	400	862
Flashed Red	W	Hull/Purfleet	T1	R1	F2	S2	≥40	≤14	320/640	760
Ingle Red	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	824
Kinder Mixed Red	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Maple Red Multi	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	1000
Mulberry Red	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	1037

* available in 65mm and 50mm







Mulcol 73mm

Northgate Blend

Oakwood Multi[†]



	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Mulcol 73mm	W	Denton	T2	R1	F2	S2	≥40	≤12	368	910
Northgate Blend	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Oakwood Multi	W	Denton	T2	R1	F2	S2	≥40	12	400	860



Wall Solutions

Red & Red Multi - Wirecut



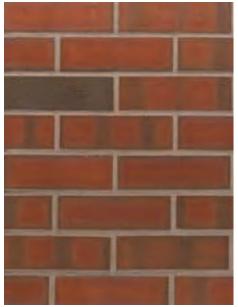
Old Eccleston Blend



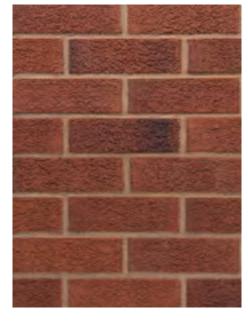
Peak Mixed Red



Old Weatherfield Blend - 73mm



Pembridge Red



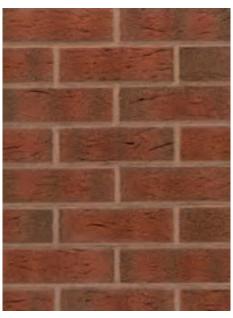
Peak Bordeaux Blend



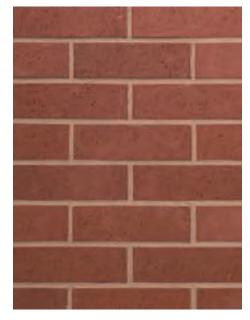
Russet 73mm

	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Old Eccleston Blend	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Old Weatherfield Blend - 73mm	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Peak Bordeaux Blend	W	Denton	T1	R1	F2	S2	≥40	≤12	400	860
Peak Mixed Red	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Pembridge Red	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	876
Russet 73mm	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840





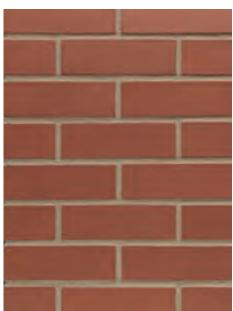
Sandwell Red Multi



Staffordshire Red Dragfaced



Staffordshire Smooth Crimson



Staffordshire Smooth Red

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Sandown Red	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	882
Sandwell Red Multi	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	883
Staffordshire Red Dragfaced	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	1023
Staffordshire Smooth Crimson	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	946
Staffordshire Smooth Red	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	880



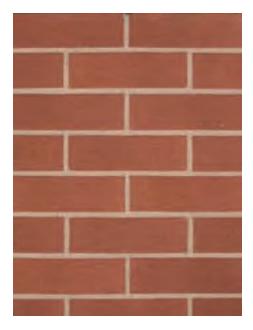
Wall Solutions

Red & Red Multi - Wirecut





Sunset Red Multi



Swarland Red Sandfaced[†]

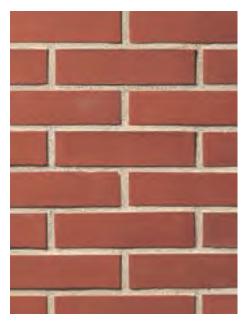
Swarland Pink[†]



Tabasco Red Multi



Swarland Purple Sandfaced[†]

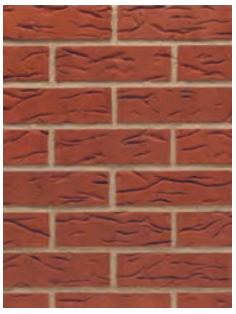


Terre Rouge

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Sunset Red Multi	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	837
Swarland Pink	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Purple Sandfaced	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Red Sandfaced	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Tabasco Red Multi	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	865
Terre Rouge	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1254

[†] available in 65mm and 73mm





Tobago Red



Tuscan Red Multi

Titian





Woodland Mixture

	TYPE	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Titian	W	Sandown	T2	R1	F2	S2	≥40	≤10	400	831
Tobago Red	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	848
Tuscan Red Multi	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	871
Woodland Mixture	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860



Orange & Orange Multi

Warnham Terracotta

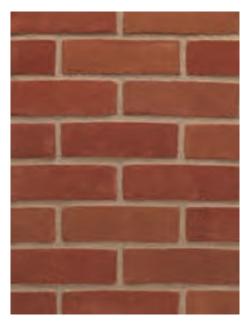






Wall Solutions

Orange & Orange Multi - Stock



Blended Orange Gilt Stock



Grove Orange Multi Stock



Hestia Multi



Orange Gilt Stock

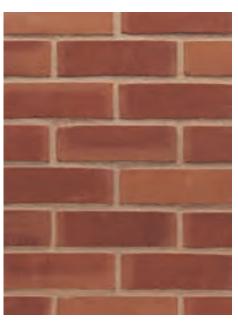


Orange Multi Gilt Stock

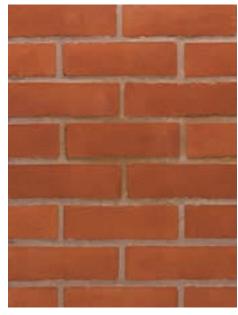
	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Blended Orange Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1141
Grove Orange Multi Stock	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
Hestia Multi	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1238
Orange Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1132
Orange Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1142



Smoked Orange Multi Gilt Stock



St Albans Orange Multi Stock



Warnham Terracotta Stock





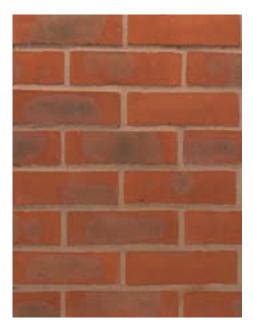


	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Smoked Orange Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1113
St Albans Orange Multi Stock	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
Warnham Terracotta Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1189
Westerton Orange Multi	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1160

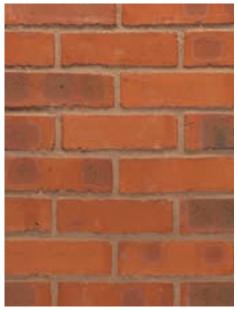


Wall Solutions

Orange & Orange Multi - Stock/Wirecut







Witton Multi Stock



Avenue Smooth Orange*



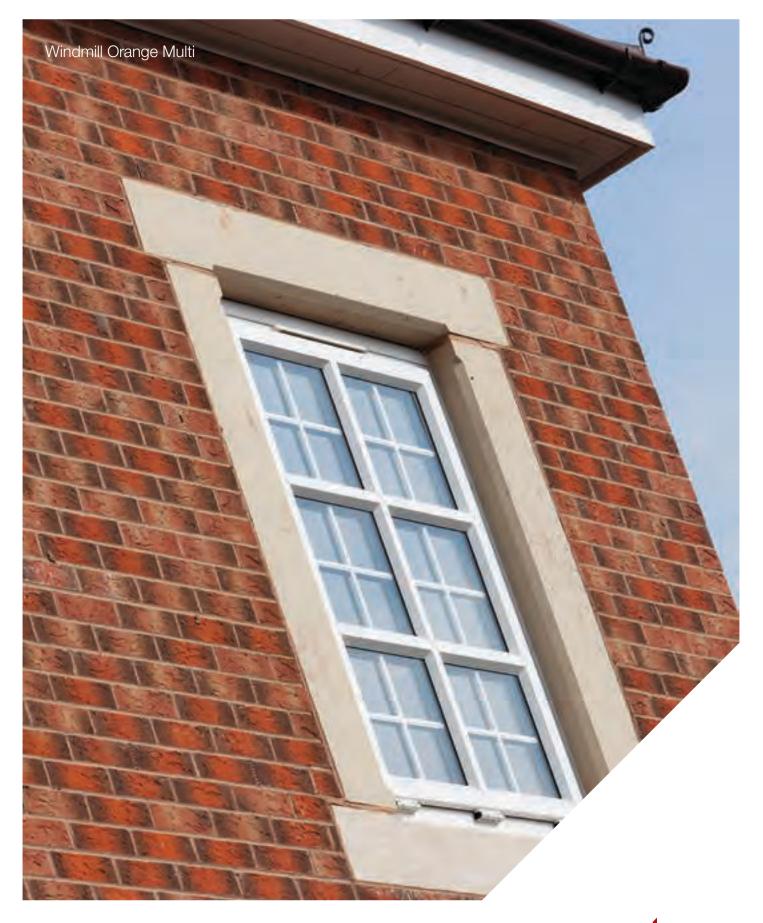
Windmill Orange Multi



Terre de Corail

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Winchester Multi Stock	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1213
Witton Multi Stock	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1220
Avenue Smooth Orange	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤8	640	1645
Windmill Orange Multi	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Terre de Corail	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1226

* available in 65mm and 50mm





Wall Solutions

Buff & Buff Multi - Stock



Anglesey Weathered Buff



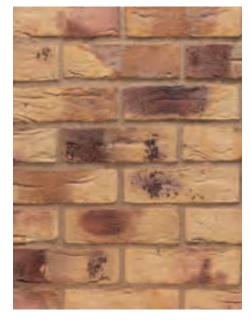
Georgian Dark Bronze Multi*



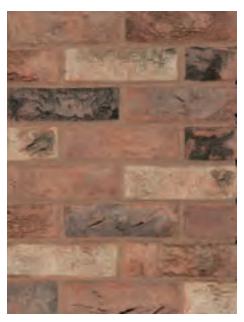
Bramshaw Buff



Hathersage Blend



Elizabethan Light Bronze Multi*



Jasmine Blend

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Anglesey Weathered Buff	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Bramshaw Buff	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Elizabethan Light Bronze Multi	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	546	1566
Georgian Dark Bronze Multi	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	546	1566
Hathersage Blend	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1297
Jasmine Blend	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1301

* available in 65mm and 50mm





Retro Tiffany Stock



Stamford Weathered Buff





Woodstock Buff

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Oakington Buff	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Retro Tiffany Stock	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤19	600	1337
Stamford Weathered Buff	S	Hull/Purfleet	T2	R1	F2	S2	≥30	≤20	640	1407
Woodstock Buff	S	Hull/Purfleet	T2	R1	F2	S2	≥30	≤20	640	1407



Wall Solutions

Buff & Buff Multi - Wirecut







Nevada Buff



Harvest Buff Multi



Oatmeal Blend



Leamington Buff Multi



Peak Madeira Blend

	ТҮРЕ	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Bourneville Buff Blend	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	804
Harvest Buff Multi	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	971
Leamington Buff Multi	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860
Nevada Buff	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	776
Oatmeal Blend	W	Sandown	T2	R1	F2	S2	≥40	≤10	400	793
Peak Madeira Blend	W	Sandown	T2	R1	F2	S2	≥45	≤10	400	816

t available in 65mm and 73mm

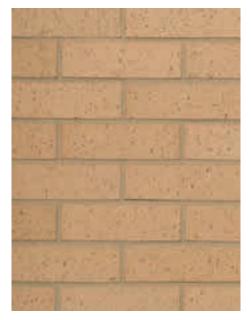






Sandblasted Buff 73mm





Staffordshire Golden Dragfaced



Sahara Buff



Staffordshire Smooth Golden



Swarland Golden Thatch[†]

	ТҮРЕ	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Rothesay Blend	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860
Sahara Buff	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860
Sandblasted Buff 73mm	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Staffordshire Golden Dragfaced	W	Kingsbury	T2	R1	F2	S2	≥45	≤10	400	881
Staffordshire Smooth Golden	W	Kingsbury	T2	R1	F2	S2	≥45	≤10	400	864
Swarland Golden Thatch	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860



Wall Solutions

Buff & Buff Multi - Wirecut



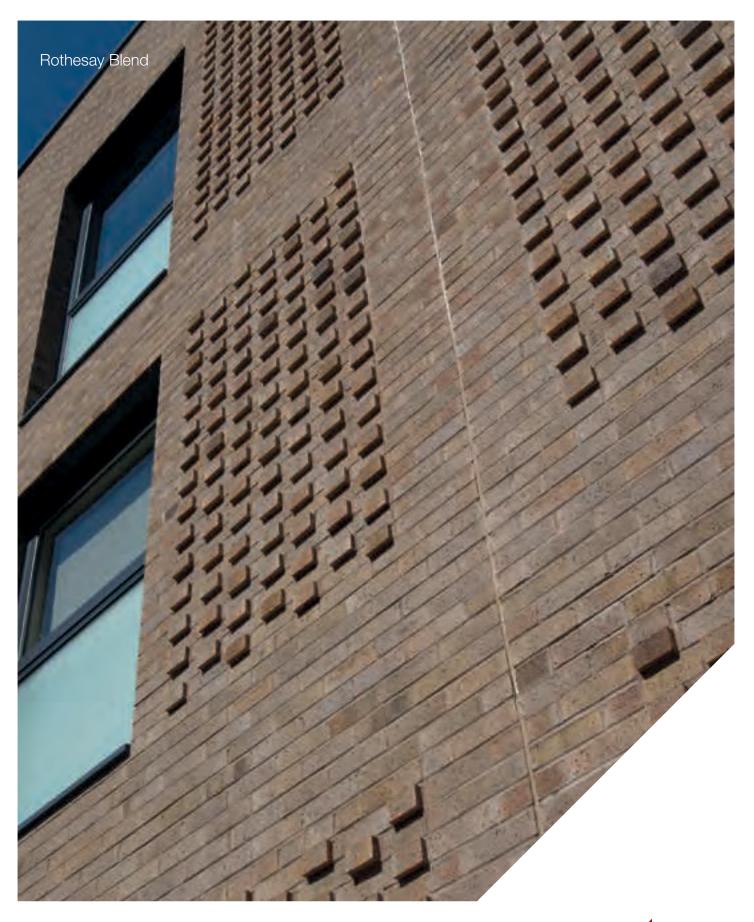
Tawny Buff

Warm Golden Buff

Willowed Buff Multi



	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Tawny Buff	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	1013
Warm Golden Buff	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	950
Willowed Buff Multi	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	1006





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Wall Solutions

Yellow & Yellow Multi - Stock





Brookhurst Yellow Multi



Hampstead Yellow



Hurstwood Multi



Mayfield Yellow



Olde Alton Yellow Multi

	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Andante Golden Buff	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1435
Brookhurst Yellow Multi	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1034
Hampstead Yellow	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	680	1468
Hurstwood Multi	S	Warnham	T1	RM	F2	S2	≥12	≤20	500	1138
Mayfield Yellow	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	680	1468
Olde Alton Yellow Multi	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1302





Retro Mayfair Stock



Retro London Stock



Sheerwater Silver Yellow Stock



Smeed Dean Aldwych Yellow Rustica

ACTIVE SOLUBLE SALTS WATER OMPRESS PACK QUANTIT SIZE TOLERANCE LOCATION DURABILITY TYPE STRENGTH (N/mm²) ABSORPTION (%) kg Retro London Stock S Hull/Purfleet ТΜ RM F2 S2 ≥12 ≤19 600 1305 Retro Mayfair Stock S Hull/Purfleet ТΜ RM F2 S2 ≥12 600 1305 ≤19 Sandhurst Hull/Purfleet S T1 R1 F2 S2 ≥12 ≤19 652 1411 Sheerwater Silver Yellow Stock S Hull/Purfleet T2 R1 F2 S2 ≥30 ≤20 640 1407 Smeed Dean Aldwych Yellow Rustica F2 S2 400 827 S Smeed Dean ΤM RM ≥7 ≤24





Wall Solutions

Yellow & Yellow Multi - Stock/Waterstruck/Wirecut



Smeed Dean Bermondsey Yellow Rustica



Smeed Dean Islington Yellow Rustica[†]



Smeed Dean Docklands Yellow Multi



Smeed Dean London Stock[†]



Smeed Dean Greenwich Yellow Multi Rustica



Smoked Yellow Multi Gilt Stock

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Smeed Dean Bermondsey Yellow Rustica	S	Smeed Dean	TM	RM	F2	S2	≥15	≤22	400	788
Smeed Dean Docklands Yellow Multi	S	Smeed Dean	T1	R1	F2	S2	≥15	≤22	500	948
Smeed Dean Greenwich Yellow Multi Rustica	S	Smeed Dean	TM	RM	F2	S2	≥15	≤22	400	820
Smeed Dean Islington Yellow Rustica	S	Smeed Dean	TM	RM	F2	S2	≥15	≤22	400	818
Smeed Dean London Stock	S	Smeed Dean	T1	R1	F2	S2	≥15	≤22	500	945
Smoked Yellow Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1120

[†]available in 50mm, 65mm and 68mm Imperial







Springfield Yellow

Yellow Gilt Stock

Yellow Multi Gilt Stock



Hendon Yellow Weathered

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Springfield Yellow	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≥19	680	1489
Yellow Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1136
Yellow Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1035
Hendon Yellow Weathered	Wa	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1240



Wall Solutions

Yellow & Yellow Multi - Wirecut







Sandalwood Yellow Multi





Terre Doree



Windmill Golden Multi

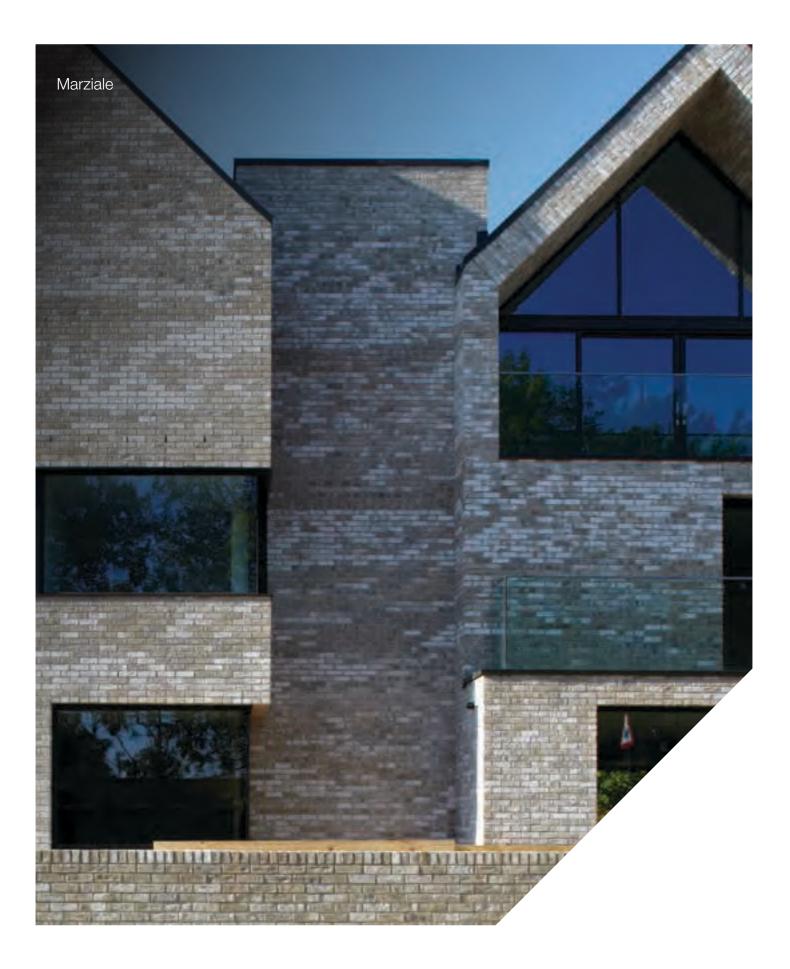
	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Chancery Yellow Multi	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	881
Kemsley Yellow	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	806
Sandalwood Yellow Multi	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	969
Terre Doree	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1210
Windmill Golden Multi	W	Denton	T2	R1	F2	S2	≥50	≤10	400	840





Wall Solutions

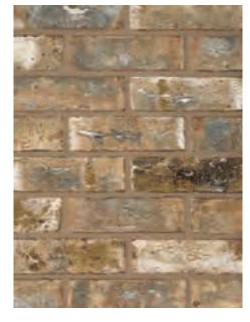
Cream & Cream Multi - Stock/Wirecut







Cambridge Cream



Con Mosso*



Highfield Cream

Bronsgroen*







Mellow Richmond Stock

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Bronsgroen	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	546	1479
Cambridge Cream	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Con Mosso	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	546	1566
Highfield Cream	S	Todhills	T1	R1	F2	S2	≥16	≤14	500	1103
Marziale	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	546	1566
Mellow Richmond Stock	S	Todhills	T1	R1	F2	S2	≥16	≤14	500	1082

S = Stock Wa = Waterstruck W = Wirecut H = Handmade

* available in 65mm and 50mm



Wall Solutions

Cream & Cream Multi - Stock/Wirecut





Olde Ivory (210x100x65mm)*



Retro Gault Stock



St Ives Cream Rustica



Trinity Cream Gilt Stock



Trinity Cream Multi Gilt Stock

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Olde Ely Cream	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1451
Olde Ivory	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤8	528	1330
Retro Gault Stock	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤19	600	1349
St Ives Cream Rustica	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤16	600	1354
Trinity Cream Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1121
Trinity Cream Multi Gilt Stock	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1139

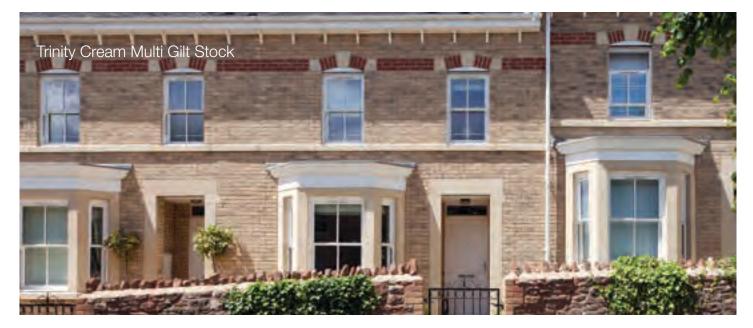
* available in 65mm and 50mm





Staffordshire Cream Dragfaced

Staffordshire Smooth Cream



	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Staffordshire Cream Dragfaced	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	902
Staffordshire Smooth Cream	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	908



Wall Solutions

Blue & Blue Multi - Stock/Wirecut/Waterstruck





Bemmel Blue Waterstruck*



Classic Blue Multi[¥]

Granite Blue Dragfaced[¥]



Staffordshire Blue Dragfaced[¥]

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE			EN 771-1			
Bemmel Blue Stock	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	596	1400
Bemmel Blue Waterstruck	Wa	Hull/Purfleet	T1	RM	F2	S2	≥25	≤15	596	1430
Classic Blue Multi	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1013
Granite Blue Dragfaced	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1045
Staffordshire Blue Dragfaced	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1044

" available solid or perforated in 65mm and 73mm



Staffordshire Smooth Blue "*





Telford Brindle[¥]

	ТҮРЕ	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 772-7		
Staffordshire Smooth Blue	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1002
Telford Brindle	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	981



Terca

Wall Solutions

Brown - Stock/Waterstruck/Wirecut







Bowland

Forum Brown*

Forum Smoked Bruna



Pagus Brown/Black

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Bowland	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Forum Brown	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1331
Forum Smoked Bruna	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1341
Pagus Brown/Black	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤15	652	1500

[†]also available in 65mm and 73mm





Heartland Brown Multi[†]



Bromley



Staffordshire Brown Dragfaced



Staffordshire Smooth Brown

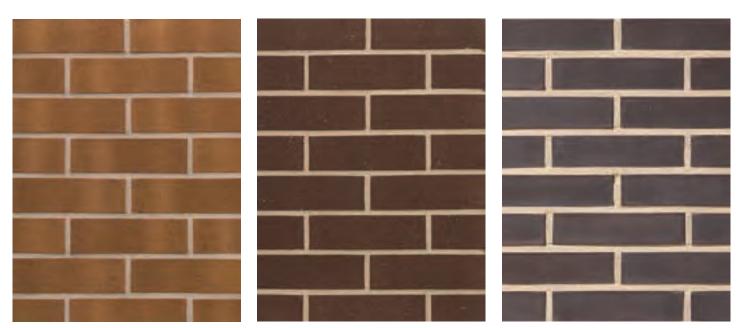
	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Broadway Dark Multi	Wa	Hull/Purfleet	T2	R1	F2	S2	≥35	≤12	608	1612
Heartland Brown Multi	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1146
Bromley	W	Hull/Purfleet	T2	R2	F2	S2	≥35	≤6	504	1235
Staffordshire Brown Dragfaced	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	937
Staffordshire Smooth Brown	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	851



Terca

Wall Solutions

Brown - Wirecut

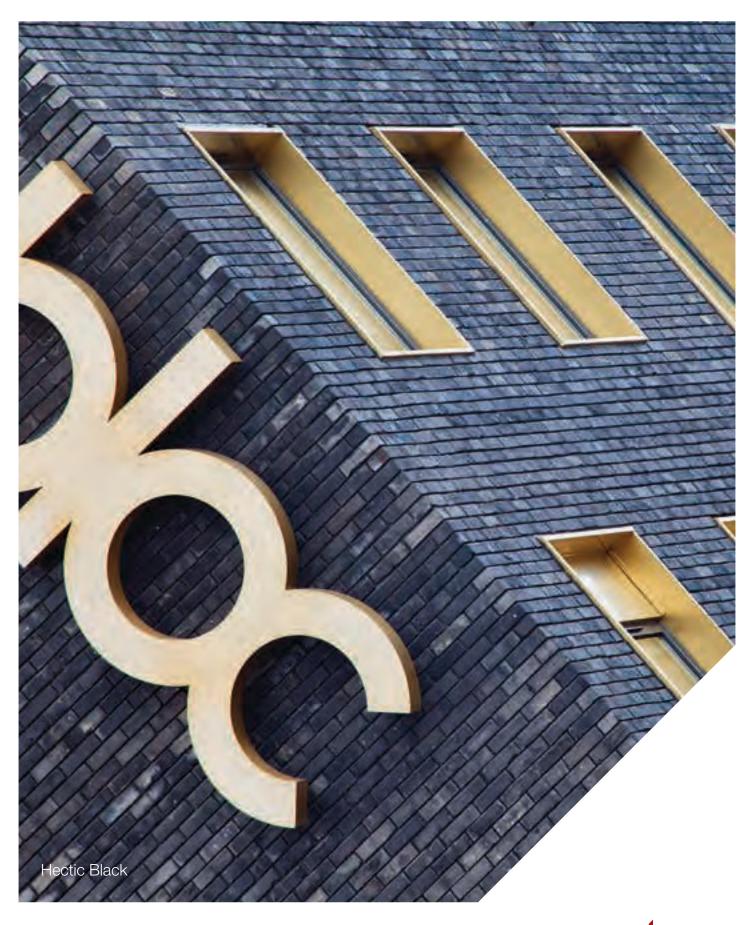


Swarland Autumn Brown Sandfaced[†]

Swarland Dark Brown[†]

Terre Brune

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE			EN 771-1	EN 771-1		
Swarland Autumn Brown Sandfaced	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Dark Brown	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Terre Brune	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1254





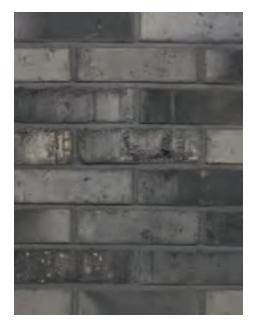
H Terca

Wall Solutions

Black - Stock/Wirecut



Etna Black (210x100x65mm)



Hectic Black



Galactic Black* (228x108x54mm)



Avenue Smooth Black*



Graphite Black* (210x100x65mm)



Basalt Black

	TYPE	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1			
Etna Black	S	Hull/Purfleet	T2	R1	F2	S2	≥35	≤15	322	762
Galactic Black	S	Hull/Purfleet	T2	R2	F2	S2	≥30	≤8	468	1249
Graphite Black	S	Hull/Purfleet	T1	R1	F2	S2	≥7	≤9	528	1336
Hectic Black	S	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	450	1358
Avenue Smooth Black	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤7	640	1747
Basalt Black	W	Hull/Purfleet	T2	R2	F2	S2	≥44	≤6	504	1360

* available in 65mm and 50mm

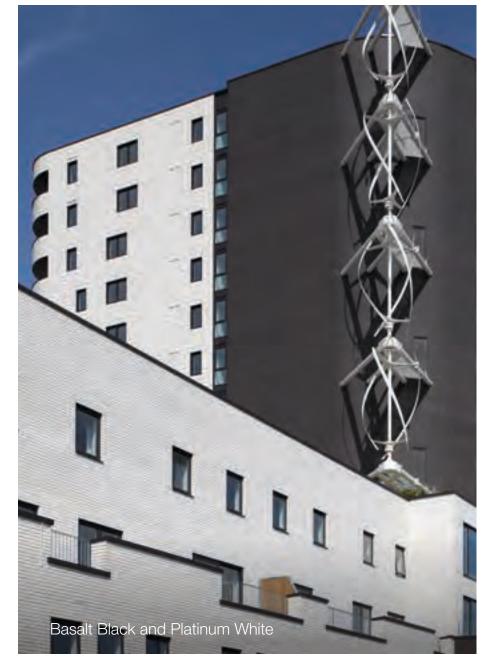
 $S=Stock \qquad Wa=Waterstruck \qquad W=Wirecut \qquad H=Handmade$



Flashed Black*



Swarland Black[†]



	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Flashed Black	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	320/640	1644
Swarland Black	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860



H Terca

Wall Solutions

<u>Grey - Stock</u>





Forum Charcoal*



Forum Grey*





Forum Smoked Branco



Eastfield Grey



Forum Smoked Cromo

	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1			
Forum Charcoal	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1315
Forum Chrome	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1448
Eastfield Grey	S	Todhills	T1	R1	F2	S2	≥16	≤14	500	1061
Forum Grey	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1410
Forum Smoked Branco	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1422
Forum Smoked Cromo	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1486

* available in 65mm and 50mm







Forum Smoked Prata



Pagus Grey

Langdale



Melton Grey

	ТҮРЕ	LOCATION	SIZE TOI	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Forum Smoked Prata	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1436
Langdale	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Melton Grey	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤20	640	1520
Pagus Grey	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤19	652	1392

Terca

Wall Solutions

Grey - Stock/Waterstruck/Wirecut





Pearl Grey* (210x100x65mm)



Titan Grey* (210x100x65mm)



Quartz Grey* (210x100x65mm)



Silver Grey* (210x100x65mm)



Clifton Grey Multi

	ТҮРЕ	LOCATION	SIZE TO	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Pagus Grey/Black	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1392
Pearl Grey	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤8	528	1330
Titan Grey	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤10	528	1316
Quartz Grey	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤8	528	1342
Silver Grey	S	Hull/Purfleet	T1	R1	F2	S2	≥20	≤8	528	1330
Clifton Grey Multi	Wa	Hull/Purfleet	T2	R1	F2	S2	≥35	≤12	608	1612

* available in 65mm and 50mm







Avenue Smooth Grey*

Terre Grise

Titanium Grey



	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Avenue Smooth Grey	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	640	1696
Terre Grise	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1109
Titanium Grey	W	Hull/Purfleet	T2	R2	F2	S2	≥94	≤6	504	1160

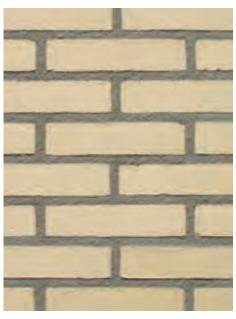


Terca

Wall Solutions

White - Stock/Wirecut





Pure White (210x100x65mm)



Super White* (210x100x65mm)



Argenti White Sanded*



Platinum White



Terre Blanche

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE		EN 771-1	EN 771-1	EN 771-1		
Forum White	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	1410	1262
Pure White	S	Hull/Purfleet	T2	R1	F2	S2	≥35	≤8	640	1596
Super White	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤12	528	1285
Argenti White Sanded	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	560	760
Platinum White	W	Hull/Purfleet	T2	R2	F2	S2	≥94	≤6	504	1209
Terre Blanche	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1109

* available in 65mm and 50mm

Engineering Bricks



High quality engineering bricks that stand the test of time.

As well as over 450 facing bricks we also have a great range of engineering bricks. In fact our engineering bricks are considered by many as the best in the market.

The combination of our high quality red Class B engineering bricks and our range of Baggeridge Blues makes our offering second to none.

The high compressive strength and low water absorption properties and guaranteed durability of engineering bricks makes them ideal for use below ground level and damp proof courses.



	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 772-7		
Baggeridge Blue Engineer - 65mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1018
Baggeridge Blue Engineer - 65mm Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1313
Baggeridge Blue Engineer - 73mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	368	1040
Baggeridge Blue Engineer - 73mm Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	368	1348
Class A Blue Engineer Solid - 65mm Solid	W	Kingsbury	T2	R1	F2	S2	≥125	≤4.5	400	1354
Red Class B - 65mm Perf.	W	Denton	T2	R1	F2	S2	≥75	≤7	400	860
Red Class B - 73mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	997
Red Class B - 65mm Perf.	W	Sandown	T2	R1	F2	S2	≥75	≤7	400	896
Sandown Red Class B Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1280
Red Class B - 73mm Perf.	W	Denton	T2	R1	F2	S2	≥75	≤7	368	910
Staffordshire Smooth Blue - 65mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1018
Staffordshire Smooth Blue - 73mm Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	368	1348
Red Class B - 65mm Perf.	W	Ewhurst	T2	R1	F2	S2	≥75	≤7	400	923
Red Class B - 65mm Solid	W	Ewhurst	T2	R1	F2	S2	≥75	≤7	640	1800
Red Class B - 65mm Perf.	W	Kortemark	T2	R1	F2	S2	≥75	≤7	620	1600



THE WATERSTRUCK RANGE

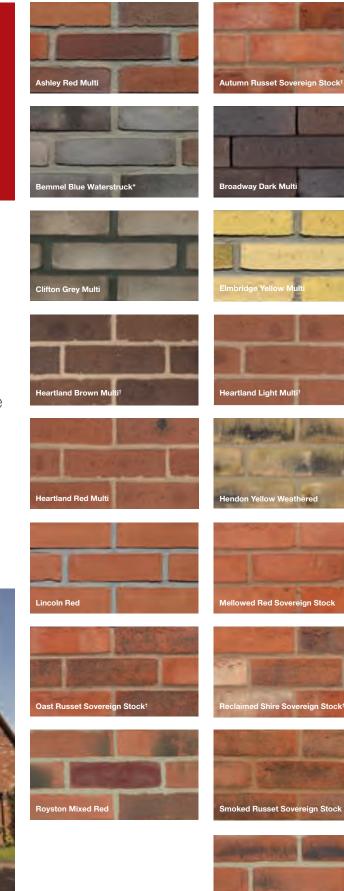
The unique and traditional way that waterstruck bricks are manufactured gives the range a distinct texture and a striking rustic appearance.

It's an appearance that can lend real character to buildings, and with Wienerberger offering the widest colour range on the market, these bricks also provide outstanding versatility of use.

The combined effect of the process, texture and colour range is to create a brick that is synonymous with premium quality and an upmarket aesthetic.



Reclaimed Shire Sovereign Stock



* available in 65mm and 50mm
† available in 65mm and 73mm



Westcliffe Red Multi

87

All creatures great and small: Wienerberger eco-habitats

Our sustainability agenda isn't one that simply concerns itself with our carbon footprint and material longevity. We also make sure that we provide for the environmental needs of the present – such as providing much-needed habitat for British wildlife.





This industry leading approach has seen us team up with EcoSurv, one of the UK's leading ecological consultancies, to design the most comprehensive range of eco-habitats available on the market.

We can offer:

- The Habitat Bat Box
- The Swift Box
- The Starling Box
- The Sparrow Box

Each of these habitats can be created with any of our brick ranges, allowing the option of blending in with the existing brickwork, or indeed using a contrasting colour. Likewise, while standard designs are available, Wienerberger is also able to offer a design service for customers who require bespoke boxes.

We can also provide advice on how to arrange for your eco-habitats to be monitored for activity.

We consider these added services as our responsibility to both our customers and our environment; the considerations that help set us apart in our industry. If you would like more information on any of the eco-habitats we offer, or would like to discuss bespoke requirements or simply get ecological advice, please don't hesitate to get in touch.





BRICK SLIPS



Introducing the latest addition to the Wienerberger family; our extensive range of bricks slips are available in a variety of colours and finishes. Providing excellent durability and low maintenance, brick slips are ideal for new build or renovation projects and are incredibly easy to fit and point. They offer an easy way to transform or improve the look of any wall, whether internal or external.

Wienerberger is able to offer the widest range of brick slips available in the UK.

Purpose-made brick slips

Our new range of purpose-made brick slips is available in an extensive range of colours. They are 215 x 15 x 65mm in size and provide excellent dimensional tolerances. They provide a more cost effective option than having slips cut from full bricks.

All Wienerberger bricks are available as slips

As well as our extensive range of purpose-made brick slips we are also able to offer any of our market leading range of bricks in slip format meaning customers can match to existing brickwork in an easy and hassle-free way.

Please contact us for more information on our range of brick slips or to discuss your requirements.





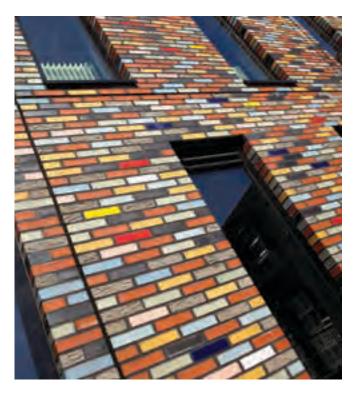
Bricks slips have the ability to transform the appearance of any wall, whether internal or external.



Colour Fusion Range

Anything is possible...

Anything is possible with our bespoke palette mixing options. Our unrivalled Colour Fusion Range brings you a lasting, durable, visually appealing range of glazed bricks available in any RAL colour you desire.



Subtle, outspoken, vivid:

Colour Fusion offers an artist's pallet of opportunity for you to make your next architectural project stand out from the crowd. From blank canvas to masterpiece, grasp the spirit of innovative design with Colour Fusion.

We invite you to be creative, expressive and inspired.

Available in

215mm x 102.5mm x 65mm

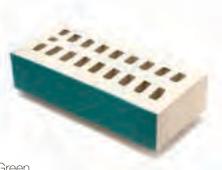
Bespoke sizes, shapes and glazed surfaces to match any RAL colour reference are available to order.



White



Yellow



Green



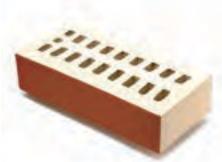
Red



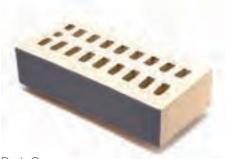
Blue



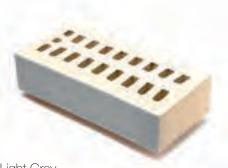




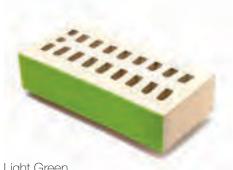
Brown



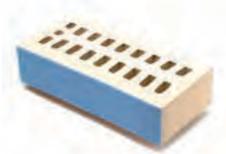
Dark Grey



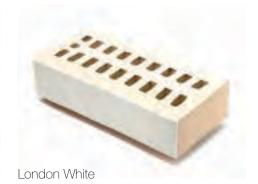
Light Grey



Light Green



Light Blue





Size matters

We know that in construction, design, style and taste is always evolving. With that in mind, we create our brick range to have the variety to not only work in traditional architecture, but also to suit more experimental project trends.



With demand growing for formats that differ from standard UK dimensions, brick size has become a key aesthetic choice in achieving an alternative look and feel in a build. Having produced innovative products to meet this need for close to a decade, Wienerberger has led the way in creating bricks that allow builders and specifiers the freedom to explore the visual impacts of size format variations.

Both our Roman brick range and our Megaline brick range come in seven colours, and offer an unmatched range of sizes.

The Roman range is available in all sizes from 430mm to 511mm long, while the Megaline is available in 288 x 88 x 48mm.



Different Size Formats

Roman Range



Roman Black Waterstruck



Roman Blue

Roman Orange Multi





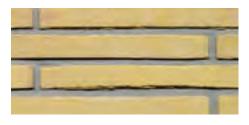
Roman Claret



Roman Red Waterstruck



Roman Grey Waterstruck



Roman Yellow

Available in all sizes from 400mm to 510mm long

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1			
Roman Black Waterstruck	Wa	Hull/Purfleet	TM	RM	F2	S2	≥30	≤8	165	754
Roman Blue	S	Hull/Purfleet	TM	RM	F2	S2	≥25	≤15	250	772
Roman Claret	S	Hull/Purfleet	TM	RM	F2	S2	≥25	≤15	250	772
Roman Grey Waterstruck	Wa	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	165	792
Roman Orange Multi	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤20	250	772
Roman Red Waterstruck	Wa	Hull/Purfleet	TM	RM	F2	S2	≥30	≤8	165	754
Roman Yellow	S	Hull/Purfleet	TM	RM	F2	S2	≥15	≤20	250	772



Dark Brown Multi



Light Brown Multi



Smoked Black



Dark Red Multi



Light Red Multi



Grey Multi



Orange Multi

Available in 288 x 88 x 48mm

	ТҮРЕ	LOCATION	SIZE TOLERANCE		DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Dark Brown Multi	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1635
Dark Red Multi	W	Hull/Purfleet	T1	R2	F2	S2	≥25	≤11	804	1635
Grey Multi	W	Hull/Purfleet	T2	R2	F2	S2	≥30	≤8	804	1769
Light Brown Multi	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1443
Light Red Multi	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1443
Orange Multi	W	Hull/Purfleet	T2	R2	F2	S2	≥30	≤8	804	1533
Smoked Black	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1443



SPECIAL SHAPED BRICKS ARE CHILD'S PLAY WITH WIENERBERGER

Special shaped bricks provide a range of benefits. Firstly, they can significantly enhance the aesthetics of a project by providing architects and designers with the freedom to create distinctive buildings.

But high quality aesthetics is only one of the advantages. Special shaped bricks can also add extra durability and protection to brickwork. They can even reduce build time and waste on site as well as address the skills shortage by reducing the need for hand cutting.

When it comes to special shaped bricks Wienerberger has got you covered

Wienerberger has dedicated specials production facilities across the UK providing national coverage for all your specials requirements.

All British Standard shapes are available as manufactured or a selection of cut and bonded options across our market leading range of facing bricks.

For clients looking for something more individual we also offer a service to purposemake bespoke special shapes to meet your specific requirement.

All of our special shaped bricks come with the same guarantees as our standard brick range.

Guaranteed quality

Our Cut and Bond facilities offer a wide range of options from brick cutting, cut and bonded, cut and refaced or cut and filleted.

All of our cut and bonded specials are produced with high quality adhesives and complimentary sands to ensure long-term performance and to give the best match to our standard facing bricks. Our production sites are also covered by an ISO 14001 Environmental Management system which means you are getting high quality products from high quality facilities. To ensure our customers get the highest quality products we only offer performance guarantees on cut and bonded specials that are produced in one of our production facilities.

Another benefit of using our cut and bonded specials is that our pricing is all inclusive. There is often a misconception that using bricks already on site to produce cut and bonded specials is a cheaper option. However, the prices for this usually don't include the initial cost of the bricks already on site and can also lead to more waste. Our prices cover the cost of the bricks, the manufacturing of the special shape and even delivery to site depending on the order quantity.

IT'S NOT JUST OUR PRODUCT RANGE THAT MAKES IT EASY

We understand that with hundreds of different special shapes in many different profiles, choosing the right one for the job can be a daunting task.

That's why Wienerberger offers full training and support to all our customers.

Expert advice is available from our dedicated Specialist Products Team in our Customer Services Department as well as our Design Services Team.

We also offer Special Shaped Bricks training that covers all you need to know when it comes to what options you have and helping you make the right choice.

Free delivery available

As well as helping our customers select the right product for their needs we will also deliver them free of charge on orders of 200 specials or more.



WIENERBERGER SPECIALS ARE ESSENTIAL

The Essential range offers a market leading selection of readily available special shaped bricks, usually delivered within three working days. With 52 profiles covering all the most popular British Standard specials in Staffordshire Smooth Blue, Staffordshire Smooth Red and Warnham Red Stock it's easy to create the look you want without facing extended lead times.

52 NEW FAVOURITE TOYS

Available in:





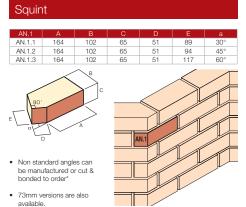


Smooth Blue

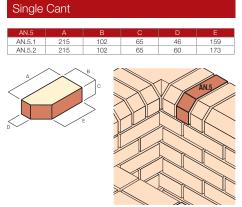
Smooth Red

Warnham Red

A selection of some of the most popular Essential Specials

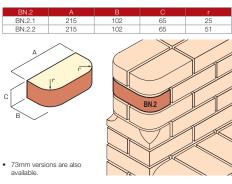


Squint – angled brick designed to carry a building detail through an angle other than 90 degrees. Commonly used on bay windows.



Single Cant – one corner splay brick, typically used as a feature detail when clear lines are required or to remove the sharp edge to the brick. Commonly used in window & door reveals.

Double Bullnose



Double Bullnose – two corner rounded brick, typically used as a feature detail to soften the external edge of the brick. Commonly used as a capping detail.

 Plinth Stretcher

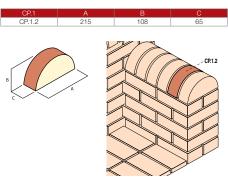
 PL3.1
 215
 102
 65
 9
 46

 PL3.2
 215
 102
 65
 23
 60

 73mm versions are also available.

Plinth Stretcher – full stretcher splay brick, commonly used to reduce the thickness of a wall, creating a splay detail. Commonly used at the base of a building.

Half Round Capping



Half Round Capping- Rounded flush specials to cap the tops of freestanding walls and parapets. Commonly used in walls. For more information on our market leading range of special shaped bricks, free delivery or to enquire about specials training please contact your local sales manager or e-mail specials@wienerberger.co.uk



POROTHERM

PRECISION MADE CLAY BLOCK WALLING SYSTEM

Porotherm is a precision-made clay block walling system.

A modern method of construction with the reassuringly traditional values of clay. Porotherm is extremely fast, virtually dry, safe and simple to use, immensely strong, environmentally friendly and efficient for stockholding and storage. All of this makes it the ideal option for the UK construction market.

The system is versatile and can be used in both load bearing and nonload bearing applications:

- Inner leaf of brick-faced cavity walls
- Inner and outer leaves of rendered cavity walls
- Infill panels within framed structures
- Partition walls and separating walls
- Single leaf (monolithic) internal and external walls

With its lean laying process and rapid daily output, Porotherm brings cost and time-saving benefits throughout the build while its durability and thermal and acoustic efficiencies bring further advantages for decades to follow.

Faster

With no mortar needed in vertical joints and a minimal 1mm bed joint, the Porotherm system rises rapidly. An average of 30-40m² per man per day is easily achievable; much faster than traditional masonry.

Porotherm's specialist ZeroPlus mortar can be used from 0°C and above, meaning that the projects can gain days/weeks extra in working time during winter.









Drier

In comparison to traditional blockwork, Porotherm uses around 95% less water. In a typical 212m² building, concrete blocks will consume 1060 litres of water compared to just 72 litres for Porotherm.

Stronger

The compressive strengths of Porotherm's core range are typically 10 N/mm², so one block fits the majority of requirements. As a result, there is no need to keep multiple blocks on-site, reducing the risk of wrong-block use and optimising storage space.

Efficient

Thermally efficient in helping to regulate variations in temperature.

Typically 2% waste provision for blocks.

Safer

Porotherm blocks are generally lighter than concrete (optimum weight under 11kg) allowing workers to maintain steady production rates without the risk of repetitive strain injuries.

Fire resistance is outstanding – Porotherm achieves a Class A1 rating for a 100mm wall.

Sustainable

A+ BRE Green Guide rating in external walls.

Life expectancy of more than 150 years and blocks recyclable at end of life.

30% of materials from alternative, recycled or secondary sources.



POROTHERM

HELPING YOU MAXIMISE THE BENEFITS OF THE SYSTEM

To get the best from the Porotherm system it is important to understand the tools and materials that define the process. Assembly methods are easy to learn, and the system can be laid extremely quickly to achieve a strong, accurate, high quality structure.









Training and Support

To help our clients get the maximum benefit from the system, Wienerberger and our distribution partners offer an extensive training and support service to assist you through the construction process.



On-line Support

www.porothermdiscoveryhub.co.uk

A dedicated web site that covers everything you need to know, from FAQs to on-line tutorials on how to use the system.

Free Training

We have a network of purpose-built training and demonstration centres where we hold free training sessions. These sessions are designed to teach participants how to build with Porotherm and how to best achieve all of the benefits the system offers. Training sessions can easily be booked on our Porotherm Discovery Hub.

On-site Support

The ensure your Porotherm build runs smoothly from the word go, we offer on-site consultation from the start. Porotherm masons can be present on-site when work commences to offer best practice advice and continuing onsite training to operatives if required.

222.00

Technical Support

We provide comprehensive technical and installation advice and a library of technical literature and key component details.

FOR MORE INFORMATION ON OUR POROTHERM CLAY BLOCK WALLING SYSTEM E-MAIL POROTHERM@WIENERBERGER.CO.UK





PENTER





Wienerberger's landscaping brand, Penter, comprises of one of the largest ranges of clay paving in the UK.

In addition to the longestablished range of the famous blue clay Baggeridge paving, we have also introduced unique clay product lines including Slimpave and Dutch paving which offer a stunning alternative to traditional pavers and which are unique in the UK market.

Our paving products are available in a range of colours from contemporary blues and buffs to traditional reds, to suit any landscape.

For more information on our range of Penter clay paving, visit **www.wienerberger.co.uk/landscapes** or call **0845 303 2524**.



Pavers used: Eindhoven Mixed Red, rigidly laid



Pavers used: Dragfaced Chamfered Blue, Multi Brindled, Essen Red, Hannover Buff Brindled



SANDTOFT

DESIGNED FOR STYLE. BUILT TO LAST.

Alban Sussex Blend



Wienerberger's roof brand, Sandtoft, produces the largest and most innovative range of roof tile systems in the UK. Our extensive portfolio contains many unique and ground-breaking products, which means we can provide high performance and reliable roofing solutions that fit any budget or planning requirement.

Our range includes roofing products made from natural clay, concrete and recycled slate, covering virtually every design style from plain tiles to large format new generation tiles. You will also find a universal building integrated PV system plus a complete range of roofing accessories.

We have modern roof tile systems that reduce costs, installation time, and weight, plus traditional designs that respect different local and regional architecture. For more historic roof tile needs, our Heritage Service creates bespoke, handmade clay tiles for restoration and conservation projects.





Sandtoft

Roof Solutions

KEYMER





In safe hands





Keymer is one of the oldest established roofing brands in the UK, crafting handmade tiles and fittings since 1588. The use of local, rich Wealden clay produces unique warm colours, textures and provides renowned durability.

Keymer's rich heritage continues to thrive as it moves for the fourth time to its new home in Ewhurst, where the same artisan approach and the same materials and method are still being used to this day.

Keymer tiles form a strong foundation for the heritage

industry in the UK; it has two core product ranges and offers one of the only truly handmade tiles in Europe. The focus on maintaining the skills of the past whilst delivering a strong, long lasting clay roof tile means that every Keymer tile is a living piece of history.

For more information on our range of Sandtoft and Keymer roof tiles or our Heritage service, visit **www.wienerberger.co.uk/roof** or call **0844 9395 900.**







Corium is a unique brick cladding system that combines the natural beauty of genuine brick with cost effective fast track installation.

The Corium system comprises brick tiles specially manufactured to fix mechanically to a HPS200 galvanised steel backing section. These profiled lengths are mounted in horizontal rows onto a vertical support system and the brick tiles are clipped in place. The mechanical 'clipping' feature is unique to Corium and ensures a high strength façade whilst enabling some adjustment of tile position during installation.

The benefits of Corium:

- Strong and Durable With an HPS200 galvanised steel or Grade 304 stainless steel backing section (stainless steel below DPC), and using frost resistant brick tiles, the system is designed to last 60 years
- Fast and Simple Building with Corium can be considerably faster than with traditional brickwork, and is quick and easy to install
- Versatile and Aesthetic Available in a variety of colours, textures and even bespoke sizes, Corium is designed to blend with or complement any new build or refurbishment project
- Cost Effective and Assured Corium is suitable for use with a wide range of sub-structures, including concrete, timber-frame, structural steel, lightweight steel frames, structurally insulated panels and masonry
- Corium clad buildings may also benefit from simpler, lower cost foundations
- BRE certified and industry tested, Corium is provided as a supply and fix solution through a nationwide network of recognised installers

Key Features:

- Unique, innovative system
- Real brick aesthetic
- Flexible, functional and imaginative
- Extensive range of colours, textures and sizes available
- Range of special shapes, including purpose-made returns and flat arches, are available
- Industry tested and BRE certified
- Can save time and money

Corium is available exclusively through Taylor Maxwell in the UK.















ArGeTon is an innovative and cost effective cladding system based on the proven principle of the ventilated cavity, using natural clay tiles suspended in a rainscreen, mechanically attached to an aluminium substructure.

The natural beauty and symmetry of the façade is created by contrasting the smooth faced tile with the precise joint. Whether as the main theme cladding or as a feature, the clean lines and aesthetic charm of ArGeTon can be effectively designed in conjunction with the cladding components of glazing, curtain walling and stucco. ArGeTon is manufactured in twenty six captivating colours of natural clay and the tiles can be smooth faced, profiled, textured, engobe or glazed. The range of tile profiles, dimensions and finishes available permits a design that expresse individuality whether new build or refurbishment.



Key Features:

- Combines technology and ecology with affordability
- Range of colours and size formats available
- Excellent dimensional accuracy
- Experienced technical support
- Suitable for new build and refurbishment projects









The Wienerberger e4 Brick House[™] -building a better future



- Developed to address the need for higher quality, affordable, sustainable housing in the UK
- A modern, affordable home that is being built today
- A fabric first approach
- Long-term cost and energy gains

- Range of typologies available
- BIM ready
- Wienerberger support throughout the construction process from design to post-completion

Designed around 4 key elements:



economy

- Represents value
- Cost-effective to construct
- Affordable to buy and live in

energy

- Low embodied energy (and carbon)
- High energy efficiency

environment

- Minimise environmental impact
- Sustainable building materials

For more information on our e4 concept please visit our website or email e4@wienerberger.co.uk



emotion

- Provide quality homes
 Provide healthy homes
 Evoke the virtue of a masonry home (solidarity, security, longevity)

With support from



Services

Brick Mix

Handpick your own bespoke blend

We understand that choosing the right bricks can make or break a build. We also understand that the more options you have, the easier it is to make the right choice to give your project the unique appearance and character.

With Wienerberger's Brick Mix service, you can combine any of our products to create your own bespoke blend. With access to an extensive product portfolio, simply mix and match bricks for complete individuality.

Contact us for more information or to discuss your requirements.

Mix and match to create your own signature blend

Choose from hundreds of different brick types

A wide range of colour and texture combinations are possible



Grab a sample

Once you have selected the bricks that you are interested in, it is quick and easy for you to request samples.



There are four easy ways to make a sample request:

- Visit our website
 www.wienerberger.co.uk/walls/bricks
- Email us at samples@wienerberger.co.uk
- Call our Customer Service Team on 0845 303 2524
- Download our Brick Selector App and request your samples via tablet or smartphone





See page 8 for more details on our App





Specialist design, technical expertise

Wienerberger's Design Services Department offers specialist design and technical expertise, providing effective and helpful advice to achieve successful brickwork.

The services offered range from guidance on the most appropriate product selection for particular projects and applications through to final product specification including current building standards and codes of practice, special shaped bricks, bond patterns, movement joints and brickwork detailing.

A comprehensive knowledge of special shaped bricks combined with the use of CAD software enables us to assist in detailing customer requirements where Terca bricks have been specified.







Wienerberger objects

All of our objects can be found on our BIMLab web portal. They are free to download and provide a market-leading level of information within them.

Each model has two types of information, graphical and non-graphical. The graphical element simply depicts the product when rendered and allows the designer to see the shape and size of the product. The non-graphical provides all of the certification, guarantee, life expectancy, technical specifications and material information for the product. It is this element that allows the creation of the specification. By simply utilising one of our models, any contractor wishing to switch a product needs to ensure it meets or exceeds every test result and certification, or it is liable for any future incidents the building may suffer.

We currently have 150 models on BIMLab, however the number is growing as the project evolves.

What does this mean for you?

It is important that you have an understanding of what BIM is, how it works and what the objectives for BIM are. As the market adapts you will find more and more elements of the chain enquiring about the capabilities of BIM. The portal aims to explain these capabilities and the many operational improvements that BIM will bring to the industry.

BIM is changing the way architects, house builders and contractors work; architects will be working on individual projects and require a deep understanding of what our BIM models offer, where they can be found and at what point the physical components will need to be delivered (linked to DPoW).

Contractors and house builders will be developing their own models and will require information at the estimating or design stages, depending on the type of contract and build. Our capabilities will always be adapting and improving as we all progress on the journey to level 3 BIM and beyond. The latest models can always be found on the BIMLab at...

www.bimlab.biz

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Figure 3.2 An example of Wienerberger non graphical model content

One final thought....

"The day is near when there will be a significant cost to product manufacturers if they do NOT produce BIM information for their clients. The stark reality is that BIM will continue to significantly change the construction business environment and product manufacturers who are not willing to adapt to support the BIM process will face the reality that they will cease to remain competitive in the marketplace."

John I. Messner, Professor of Architectural Engineering

Director, Computer Integrated Construction Research Program

Penn State University





Continuing Professional Development (CPD)

Our CPD seminars offer an exciting opportunity for professionals to enhance their knowledge and skills in existing and new areas of practice, which is crucial to maintaining qualified status and an appropriate level of expertise. Architects and tradespeople looking to expand their knowledge of brick, block, wall and pavers, as used across the entire building envelope, stand to benefit from our complementary seminars, which can be tailored to suit the individual needs of the audience. Our in-depth CPD seminars are certified by the Royal Institute of British Architects (RIBA) and delivered by our most experienced and qualified personnel.

To book a CPD presentation call us on 0845 303 2524, or alternatively email CPD@wienerberger.co.uk for more information.



	PAGE	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGH ^T kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Abbeydale Red Multi	40	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	1040
Aldbury Multi Stock	22	S	Purfleet	T2	R1	F2	S2	≥20	≤20	596	1380
Andante Golden Buff	62	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1435
Anglesey Weathered Buff	56	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Argenti White Sanded	84	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	560	760
Arley Red Rustic	40	W	Hartlebury	T2	R1	F1	S2	≥28	≤20	430	893
Ashington Red Multi	22	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1200
Ashley Red Multi	37	S	Hull/Purfleet	T1	R1	F2	S2	≥20	≤14	500	1247
Autumn Russet Sovereign Stock	37	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Avenue Smooth Black	78	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤7	640	1747
Avenue Smooth Grey	83	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	640	1696
Avenue Smooth Orange	54	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤8	640	1645
Avenue Smooth Red	40	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	640	1645
Avenue Smooth Yellow	65	W	Hull/Purfleet	T2	R1	F2	S2	≥45	≤8	640	1645
Bamburgh Red Stock	22	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1217
Basalt Black	78	W	Hull/Purfleet	T2	R2	F2	S2	≥44	≤6	504	1360
Bemmel Blue Stock	72	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	596	1400
Bemmel Blue Waterstruck	72	Wa	Hull/Purfleet	T1	RM	F2	S2	≥25	≤15	596	1430
Berkshire Red	40	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	871
Bisque Red Multi	40	W	Waresley	T2	R1	F1	S2	≥25	≤24	500	995
Blended Orange Gilt Stock	52	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1141
Blended Red Multi Gilt Stock	22	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1143
Bloomsbury Multi	22	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1204
Blue Engineer	72	W	Kingsbury	T2	R1	F2	S2	≥125	≤4.5	400	1354
Blue Velvet	22	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1315
Bourneville Buff Blend	58	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	804
Bowland	74	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Bradfield Multi	24	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1196
Bramshaw Buff	56	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Broadway Dark Multi	75	Wa	Hull/Purfleet	T2	R1	F2	S2	≥35	≤12	608	1612
Bromley	75	W	Hull/Purfleet	T2	R2	F2	S2	≥35	≤6	504	1235
Bronsgroen	69	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	546	1479
Brookhurst Yellow Multi	62	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1034
Burgundy	41	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	880
Caldera Red Multi	41	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	835
Cambridge Cream	69	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Camden	41	W	Hull/Purfleet	T2	R2	F2		≥44		504	1235
Chancery Yellow Multi	66	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	811
Chartham Multi Stock	24	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1118
Chepstow Multi	42	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860

	PAGE	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Cinnabar Red Multi	42	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	962
Classic Blue Multi	72	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1013
Clent Russet Mixture	42	W	Hartlebury	T2	R1	F1	S2	≥28	≤20	430	901
Clifton Grey Multi	82	Wa	Hull/Purfleet	T2	R1	F2	S2	≥35	≤12	608	1612
Colchester Yellow	65	Wa	Hull/Purfleet	T2	R1	F2	S2	≥35	≤20	608	1496
Con Mosso	69	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	546	1566
Cranbrook Red	42	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	863
Crofters Medley	42	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Dartmoor Heather	42	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Dorchester Red Stock	24	S	Hull/Purfleet	T2	R1	F2	S2	≥40	≤20	640	1613
Dorridge Red Multi Stock	24	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
Dorton Manor Stock	24	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1149
Draycott Red Multi	44	W	Sandown	T2	R1	F2	S2	≥40	≤10	400	862
Durham Claret Stock	24	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1221
Durham Dark Multi Stock	25	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1189
Durham Red Multi Stock	25	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1203
Eastfield Grey	80	S	Todhills	T1	R1	F2	S2	≥16	≤14	500	1061
Elizabethan Light Bronze Multi	56	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	546	1566
Etna Black	78	S	Hull/Purfleet	T2	R1	F2	S2	≥35	≤15	322	762
Flashed Black	79	W	Hull/Purfleet	T2	R2	F2	S2	≥50	≤6	320/640	1644
Flashed Orange	54	W	Hull/Purfleet	T2	R2	F2	S2	≥45	≤6	320/640	760
Flashed Red	44	W	Hull/Purfleet	T1	R1	F2	S2	≥40	≤14	320/640	760
Forum Brown	74	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1331
Forum Burgundy	25	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540
Forum Charcoal	80	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1315
Forum Chrome	80	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1448
Forum Claret	25	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1316
Forum Grey	80	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1410
Forum Smoked Branco	80	S	Hull/Purfleet	T1	R1	F2		≥25	≤10	528	1422
Forum Smoked Bruna	74	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1363
Forum Smoked Cromo	80	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1486
Forum Smoked Prata	81	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	528	1436
Forum Velvet	25	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1344
Forum White	84	S	Hull/Purfleet		R1	F2	S2	≥25	≤10	528	1410
Gainsborough Multi Stock	25	S	Todhills		R1	F2	S2	≥20	≤14	500	1206
Galactic Black	78	S	Hull/Purfleet	T2	R2	F2	S2	≥30		468	1249
Georgian Dark Bronze Multi	56	S	Hull/Purfleet	T2	R1	F2	S2	≥25	≤15	546	1566
Granite Blue Dragfaced	72	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1045
Graphite Black	72	S	Hull/Purfleet		R1	F2	S2	≥7	≤9	528	1336
Grove Orange Multi Stock	52	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
and to orange main otook	26	S	Hull/Purfleet	 T1		F2	S2	≥12	≤13	680	1654

	PAGE	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Hampstead Yellow	62	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	680	1468
Harvest Buff Multi	58	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	971
Hathaway Brindled	26	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Hathersage Blend	56	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1297
Haywood Red	26	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Heartland Brown Multi	75	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1146
Heartland Light Multi	37	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1247
Heartland Red Multi	38	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1247
Hectic Black	78	S	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	450	1358
Hectic Red	26	S	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	444	1070
Hectic Special	26	S	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	450	1085
Hendon Yellow Weathered	65	Wa	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1240
Heritage Blend	26	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540
Heritage Olde English (New)	28	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1400
Hestia Multi	52	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1238
Highfield Cream	69	S	Todhills	T1	R1	F2	S2	≥16	≤14	500	1103
Hurstwood Multi	62	S	Warnham	T1	RM	F2	S2	≥12	≤20	500	1138
Ingle Red	44	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	824
Jasmine Blend	56	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1301
Jewel Multi	28	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540
Kassandra Multi	28	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1314
Kempley Antique	28	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Kemsley Yellow	66	W	Sandown	T2	R1	F2	S2	≥50	≤10	400	806
Kenilworth Antique	28	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Kinder Mixed Red	44	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Kingshurst Multi	28	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1174
Kingswood Orange Multi	52	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1284
Langdale	81	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Leamington Buff Multi	58	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860
Lincoln Red	38	Wa	Hull/Purfleet	T2	R1	F2	S2	≥25	≤12	608	1612
Lingfield Red Multi	29	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1162
Loxley Red Multi	29	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	652	1540
Lynemouth Multi	29	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1247
Maldon Antique	29	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Maple Red Multi	44	W	Waresley	T2	R1	F2	S2	≥35	≤20	500	1000
Maplehurst Light Multi Stock	29	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1142
Mardale Antique	29	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	652	1540
Marpessa Multi	30	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1246
Marziale	69	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	546	1566
Mayfield Yellow	62	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	680	1468
Medium Surrey Blend	30	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
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	PAGE	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE			PACK QUANTITY	TYPICAL PACK WEIGH
				MEAN	RANGE	EN 771-1	SALTS EN 771-1	(N/mm²) EN 771-1	(%) EN 771-1		kg
Megaline Dark Brown Multi	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1635
Megaline Dark Red Multi	97	W	Hull/Purfleet	T1	R2	F2	S2	≥25	≤11	804	1635
Megaline Grey Multi	97	W	Hull/Purfleet	T2	R2	F2	S2	≥30	≤8	804	1769
Megaline Light Brown Multi	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1443
Megaline Light Red Multi	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤111	804	1443
Megaline Marono Brown	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1494
Megaline Marono Brown Engobed	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1434
Megaline Marono Grey/Brown	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤8	804	1456
Megaline Orange Multi	97	W	Hull/Purfleet	T2	R2	F2	S2	≥30	0	804	1533
Megaline Smoked Black	97	W	Hull/Purfleet	T2	R2	F2	S2	≥25	≤11	804	1443
Mellow Richmond Stock	69	S	Todhills	 T1		F2	S2	≥16	≤14	500	1082
Mellowed Red Sovereign Stock	38	Wa	Hartlebury			F2		≥21	≤21	430	1022
Melton Grey	81	S	Hull/Purfleet	T2		F2	 S2	≥21	≤20	640	1520
Milano	30	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1333
Mozart Blend	30	S	Hull/Purfleet			F2		≥12	≤15	632	1441
Mulberry Red	44			T2		F2		≥35	≤20	500	1037
Mulcol 73mm	44	W	Denton	T2		F2	 S2	≥30	≤20	368	910
				T2	R1		-				776
Nevada Buff	58		Sandown			F2	S2	≥50	≤10	400	
New Red Multi Gilt Stock	30	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1063
Newfield Multi	30	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1158
Northgate Blend	45	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Nutcombe Multi Stock	31	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1218
Oakington Buff	57	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤17	612	1335
Oakwood Multi	45	W	Denton	T2	R1	F2	S2	≥40	12	400	860
Oast Russet Sovereign Stock	38	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Oatmeal Blend	58	W	Sandown	T2	R1	F2	S2	≥40	≤10	400	793
Old Eccleston Blend	46	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Old Weatherfield Blend 73mm	46	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Olde Alton Yellow Multi	62	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤17	528	1302
Olde Chelford Red Multi	31	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1316
Olde Cheshire Red Multi	31	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1310
Olde County Blend	31	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1230
Olde Cranleigh Multi	31	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1231
Olde Ely Cream	70	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1451
Olde Essex Red Multi	31	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1326
Olde Farndale Multi	32	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤14	680	1654
Olde Henfield Multi	32	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1143
Olde Horsham	32	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1176
Olde Ivory	70	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤8	528	1330
Olde Wealden Multi	32	S	Warnham	T1	R1	F2	S2	≥12	≤15	500	1221
Olde Welwyn Red Multi	32	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1311

	PAGE	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Olde Woodford Red Multi	32	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤13	528	1317
Orange Gilt Stock	52	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1132
Orange Multi Gilt Stock	52	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1142
Pagus Brown/Black	74	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤15	652	1500
Pagus Grey	81	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤19	652	1392
Pagus Grey/Black	82	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1392
Pagus Red	33	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤15	652	1500
Pampas	33	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Pastorale Multi	33	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1305
Peak Bordeaux Blend	46	W	Denton	T1	R1	F2	S2	≥40	≤12	400	860
Peak Madeira Blend	58	W	Sandown	T2	R1	F2	S2	≥45	≤10	400	816
Peak Mixed Red	46	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Pearl Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤8	528	1330
Pelham Antique	33	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Pembridge Red	46	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	876
Platinum White	84	W	Hull/Purfleet	T2	R2	F2	S2	≥94	≤6	504	1209
Pure White	84	S	Hull/Purfleet	T2	R1	F2	S2	≥35	≤8	640	1596
Quartz Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤8	528	1342
Reclaimed Shire Sovereign Stock	38	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Red Gilt Stock	33	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1128
Redbridge	75	W	Hull/Purfleet	T1	R1	F2	S2	≥44	≤6	504	1235
Renaissance Multi	33	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1304
Retro Barn Stock	34	S	Hull/Purfleet	TM	RM	F2	S2	≥10	≤13	600	1342
Retro Cottage Stock	34	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤14	600	1463
Retro Gault Stock	70	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤19	600	1349
Retro London Stock	63	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤19	600	1305
Retro Mayfair Stock	63	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤19	600	1305
Retro Tiffany Stock	57	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤19	600	1337
Roman Black Waterstruck	96	Wa	Hull/Purfleet	TM	RM	F2	S2	≥30	≤8	165	754
Roman Blue	96	S	Hull/Purfleet	TM	RM	F2	S2	≥25	≤15	250	772
Roman Claret	96	S	Hull/Purfleet	TM	RM	F2	S2	≥25	≤15	250	772
Roman Grey Waterstruck	96	Wa	Hull/Purfleet	TM	RM	F2	S2	≥30	≤15	165	792
Roman Orange Multi	96	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤20	250	772
Roman Red Waterstruck	96	Wa	Hull/Purfleet	TM	RM	F2	S2	≥30	≤8	165	754
Roman Yellow	96	S	Hull/Purfleet	TM	RM	F2	S2	≥15	≤20	250	772
Rothesay Blend	59	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860
Royston Mixed Red	38	Wa	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1254
Rudgwick Multi Stock	34	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1229
Runswick Red Multi	34	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1211
Russet 73mm	46	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Sahara Buff	59	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860



	PAGE	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGH kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Sandalwood Yellow Multi	66	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	969
Sandblasted Buff 73mm	59	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Sandhurst	63	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	652	1411
Sandown Red	47	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	882
Sandwell Red Multi	47	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	883
Sheerwater Silver Yellow Stock	63	S	Hull/Purfleet	T2	R1	F2	S2	≥30	≤20	640	1407
Shiraz	34	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1329
Silver Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥20	≤8	528	1330
Smeed Dean Aldwych Yellow Rustica	63	S	Smeed Dean	TM	RM	F2	S2	≥7	≤24	400	827
Smeed Dean Bermondsey Yellow Rustica	64	S	Smeed Dean	TM	RM	F2	S2	≥15	≤22	400	788
Smeed Dean Docklands Yellow Multi	64	S	Smeed Dean	T1	R1	F2	S2	≥15	≤22	500	948
Smeed Dean Greenwich Yellow Multi Rustica	64	S	Smeed Dean	TM	RM	F2	S2	≥15	≤22	400	820
Smeed Dean Islington Yellow Rustica	64	S	Smeed Dean	TM	RM	F2	S2	≥15	≤22	400	818
Smeed Dean London Stock	64	S	Smeed Dean	T1	R1	F2	S2	≥15	≤22	500	945
Smoked Orange Multi Gilt Stock	53	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1113
Smoked Russet Sovereign Stock	39	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	430	1024
Smoked Yellow Multi Gilt Stock	64	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1120
Springfield Yellow	65	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤19	680	1489
St Albans Orange Multi Stock	53	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
St Ives Cream Rustica	70	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤16	600	1354
St Johns Red Handmade	34	н	Hull	T2	R1	F2	S2	≥25	≤12	450	1235
Staffordshire Blue Dragfaced	72	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1044
Staffordshire Brown Dragfaced	75	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	937
Staffordshire Cream Dragfaced	71	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	902
Staffordshire Golden Dragfaced	59	W	Kingsbury	T2	R1	F2	S2	≥45	≤10	400	881
Staffordshire Red Dragfaced	47	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	1023
Staffordshire Smooth Blue	73	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	1002
Staffordshire Smooth Brown	75	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	851
Staffordshire Smooth Cream	71	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	908
Staffordshire Smooth Crimson	47	W	Kingsbury	T2	R1	F2	S2	≥50	≤10	400	946
Staffordshire Smooth Golden	59	W	Kingsbury	T2	R1	F2	S2	≥45	≤10	400	864
Staffordshire Smooth Red	47	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	880
Stamford Weathered Buff	57	S	Hull/Purfleet	T2	R1	F2	S2	≥30	≤20	640	1407
Sunset Red Multi	48	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	837
Super White	84	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤12	528	1285
Sussex Light	74	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Swarland Autumn Brown Sandfaced	76	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Black	79	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Dark Brown	76	W	Denton	T2	R1	F2		≥40	≤12	400	860
Swarland Golden Thatch	59	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860

	PAGE	TYPE	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		
Swarland Pink	48	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Purple Sandfaced	48	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Swarland Red Sandfaced	48	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Tabasco Red Multi	48	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	865
Tawny Buff	60	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	1013
Telford Brindle	73	W	Kingsbury	T2	R1	F2	S2	≥75	≤7†	400	981
Terre Blanche	84	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1109
Terre Brune	76	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1254
Terre de Corail	54	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1226
Terre Doree	66	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1210
Terre Grise	83	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1109
Terre Noire	79	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1254
Terre Rouge	48	W	Hull/Purfleet	T1	R1	F2	S2	≥25	≤10	560	1254
Tiffany Purple	36	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤8	528	1363
Titan Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥10	≤10	528	1316
Titanium Grey	83	W	Hull/Purfleet	T2	R2	F2	S2	≥94	≤6	504	1160
Titian	49	W	Sandown	T2	R1	F2	S2	≥40	≤10	400	831
Tobago Red	49	W	Sandown	T2	R1	F2	S2	≥60	≤10	400	848
Trinity Cream Gilt Stock	70	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1121
Trinity Cream Multi Gilt Stock	70	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1139
Tudor Gravita Red Multi	36	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	546	1566
Tuscan Red Multi	49	W	Hartlebury	T2	R1	F2	S2	≥35	≤15	430	871
Warm Golden Buff	60	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	950
Warnham Red Stock	36	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1232
Warnham Terracotta Stock	53	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1189
Welham Antique	36	S	Hull/Purfleet	T1	R1	F2	S2	≥25	≤14	612	1389
Westcliffe Red Multi	39	Wa	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	528	1254
Westerton Orange Multi	53	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1160
Whitby Red Multi Rustica	36	S	Hull/Purfleet	TM	RM	F2	S2	≥12	≤16	600	1354
Whitchurch Orange Rustica	54	S	Hull/Purfleet	TM	RM	F2	S2	≥10	≤13	600	1354
Willowed Buff Multi	60	W	Waresley	T2	R1	F2	S2	≥25	≤24	500	1006
Winchester Multi Stock	54	S	Warnham	T2	R1	F2	S2	≥12	≤15	500	1213
Windmill Golden Multi	66	W	Denton	T2	R1	F2	S2	≥50	≤10	400	860
Windmill Orange Multi	55	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Witton Multi Stock	54	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1220
Woodbridge Claret Stock	36	S	Hull/Purfleet	T2	R1	F2	S2	≥20	≤15	640	1613
Woodland Mixture	49	W	Denton	T2	R1	F2	S2	≥40	≤12	400	860
Woodstock Buff	57	S	Hull/Purfleet	T2	R1	F2	S2	≥30	≤20	640	1407
Yellow Gilt Stock	65	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1136
Yellow Multi Gilt Stock	65	S	Waresley	T2	R1	F2	S2	≥21	≤24	500	1105



Engineering Bricks

	ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
			MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 772-7		
Baggeridge Blue Engineer - 65mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1018
Baggeridge Blue Engineer - 65mm Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1313
Baggeridge Blue Engineer - 73mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	368	1040
Baggeridge Blue Engineer - 73mm Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	368	1348
Class A Blue Engineer Solid - 65mm Solid	W	Kingsbury	T2	R1	F2	S2	≥125	≤4.5	400	1354
Red Class B - 65mm Perf.	W	Denton	T2	R1	F2	S2	≥75	≤7	400	860
Red Class B - 73mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	997
Red Class B - 65mm Perf.	W	Sandown	T2	R1	F2	S2	≥75	≤7	400	896
Sandown Red Class B Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1280
Red Class B - 73mm Perf.	W	Denton	T2	R1	F2	S2	≥75	≤7	368	910
Staffordshire Smooth Blue - 65mm Perf.	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	400	1018
Staffordshire Smooth Blue - 73mm Solid	W	Kingsbury	T2	R1	F2	S2	≥75	≤7	368	1348
Red Class B - 65mm Perf.	W	Ewhurst	T2	R1	F2	S2	≥75	≤7	400	923
Red Class B - 65mm Solid	W	Ewhurst	T2	R1	F2	S2	≥75	≤7	640	1800
Red Class B - 65mm Perf.	W	Kortemark	T2	R1	F2	S2	≥75	≤7	620	1600

	PAGE	ТҮРЕ	LOCATION	SIZE TOL	ERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAL PACK WEIGHT kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 771-1		

Imperials - 73mm

Arley Red Rustic	40	W	Hartlebury	T2	R1	F1	S2	≥28	≤20	385	881
Ashington Red Multi	22	S	Todhills	T1	R1	F2	S2	≥20	≤14	500	1200
Autumn Russet Sovereign Stock	37	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	385	1023
Heartland Brown Multi	75	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	500	1250
Heartland Light Multi	37	Wa	Todhills	T1	R1	F2	S2	≥20	≤14	445	1237
Mulcol	45	W	Denton	T2	R1	F2	S2	≥ 40	≤ 12	368	910
Oakwood Multi	46	W	Denton	T2	R1	F2	S2	≥ 40	≤ 12	340/368	840/910
Oast Russet Sovereign Stock	38	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	385	1023
Old Weatherfield Blend	46	W	Denton	T2	R1	F2	S2	≥ 40	≤ 12	340	840
Reclaimed Shire Stock	38	Wa	Hartlebury	T1	R1	F2	S2	≥ 21	≤ 21	385	1023
Russet	46	W	Denton	T2	R1	F2	S2	≥ 40	≤ 12	340	840
Sandblasted Buff	59	W	Denton	T2	R1	F2	S2	≥ 40	≤ 12	340	840
Smoked Russet Sovereign Stock	39	Wa	Hartlebury	T1	R1	F2	S2	≥21	≤21	385	1023
Swarland Autumn Brown Sandfaced	76	W	Denton	T2	R1	F2	S2	≥40	≤12	340/368	840/910
Swarland Black	79	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Swarland Dark Brown	76	W	Denton	T2	R1	F2	S2	≥40	≤12	368	910
Swarland Golden Thatch	59	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Swarland Pink	48	W	Denton	T2	R1	F2	S2	≥40	≤12	368	910
Swarland Purple Sandfaced	48	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840
Swarland Red Sandfaced	48	W	Denton	T2	R1	F2	S2	≥40	≤12	340	840

		ТҮРЕ	LOCATION	SIZE TO	LERANCE	DURABILITY	ACTIVE SOLUBLE SALTS	COMPRESSIVE STRENGTH (N/mm ²)	WATER ABSORPTION (%)	PACK QUANTITY	TYPICAI PACK WEIGHT kg
				MEAN	RANGE	EN 771-1	EN 771-1	EN 771-1	EN 772-7		
<u>mperials - 68mm</u>											
Smeed Dean Islington Yellow Rustica	64	S	Smeed Dean	ТМ	RM	F2	S2	≥15	≤22	400	944
Smeed Dean London Stock	64	S	Smeed Dean	T1	R1	F2	S2	≥15	≤22	400	944
<u>mperials - 50mm</u>											
Argenti White Sanded	84	W	Hull/Purfleet	T2	R2	F2	S2	≥ 20	≤ 6	400	786
Avenue Smooth Black	78	W	Hull/Purfleet	T2	R2	F2	S2	≥ 50	≤ 7	400	786
Avenue Smooth Grey	83	W	Hull/Purfleet	T2	R2	F2	S2	≥ 50	≤ 6	400	786
Avenue Smooth Orange	54	W	Hull/Purfleet	T2	R2	F2	S2	≥ 50	≤ 8	400	786
Bemmel Blue Stock	72	S	Hull/Purfleet	T2	R1	F2	S2	≥ 25	≤ 15	800	1467
Bemmel Blue Waterstruck	72	Wa	Hull/Purfleet	T1	RM	F2	S2	≥ 25	≤ 15	800	1467
Bronsgroen	69	S	Hull/Purfleet	T2	R1	F2	S2	≥ 15	≤ 15	384	690
Con Mosso	69	S	Hull/Purfleet	T2	R1	F2	S2	≥ 25	≤ 15	384	690
Elizabethan Light Bronze Multi	56	S	Hull/Purfleet	T2	R1	F2	S2	≥ 20	≤ 15	372	675
Flashed Black	79	W	Hull/Purfleet	T2	R2	F2	S2	≥ 50	≤ 6	400	786
Flashed Red	44	W	Hull/Purfleet	T1	R1	F2	S2	≥ 40	≤ 14	400	786
Forum Brown	74	S	Hull/Purfleet	T1	R1	F2	S2	≥ 12	≤ 15	648	1274
Forum Charcoal	80	S	Hull/Purfleet	T1	R1	F2	S2	≥ 12	≤ 15	648	1241
Forum Chrome	80	S	Hull/Purfleet	T1	R1	F2	S2	≥ 25	≤ 10	648	1373
Forum Grey	80	S	Hull/Purfleet	T1	R1	F2	S2	≥ 25	≤ 10	648	1339
Forum White	84	S	Hull/Purfleet	T1	R1	F2	S2	≥ 25	≤ 10	648	1339
Georgian Dark Bronze Multi	56	S	Hull/Purfleet	T2	R1	F2	S2	≥ 25	≤ 15	384	690
Graphite Black	78	S	Hull/Purfleet	T1	R1	F2	S2	≥7	≤ 9	648	1268
Kassandra Multi	28	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	648	1256
Marziale	69	S	Hull/Purfleet	T2	R1	F2	S2	≥ 20	≤ 15	384	690
Mozart Blend	30	S	Hull/Purfleet	T1	R1	F2	S2	≥ 15	≤ 15	856	1530
Olde Cheshire Red Multi	31	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	648	1250
Olde Ivory	70	S	Hull/Purfleet	T1	R1	F2	S2	≥ 25	≤ 8	648	1249
Pastorale Multi	33	S	Hull/Purfleet	T1	R1	F2	S2	≥12	≤15	648	1193
Pearl Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥ 25	≤ 8	648	1247
Quartz Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥ 25	≤ 8	648	1257
Smeed Dean London Stock	64	S	Smeed Dean	T1	R1	F2	S2	≥15	≤22	600	942
Silver Grey	82	S	Hull/Purfleet	T1	R1	F2	S2	≥ 20	≤ 8	648	1249
Super White	84	S	Hull/Purfleet	 T1		F2	S2	≥ 25	≤ 12	648	1210
Titan Grey	82	S	Hull/Purfleet	 T1	R1	F2	S2	≥ 10	≤ 10	648	1233
Tudor Gravita Red Multi	36	S	Hull/Purfleet	 T1		F2	S2	≥ 10	≤ 10 ≤ 15	384	690





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